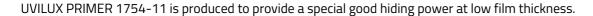


UVILUX PRIMER 1754-11

UV-Primer

UV-curing primer for surface treatment of wood and furniture parts. May be used on MDF panels sealed with clear UV-sealer.









TECHNICAL DATA

Fields of application	Furniture, Kitchen, Interior doors, Ceilings, Panels					
Recommended substrate	HDF, Masonite, MDF, Hardwood, Softwood					
Solids	Approx. 100% by weight					
Total mass of solids	Approx. 160 g/l					
Viscosity	80-100 s / DIN 6					
	1754-0124 black: 85-90 / Emila 2					
Volatile organic compound (VOC)	Approx. 4 g/l (DIRECTIVE 2010/75/EU)					
	The VOC value provided is the average value for factory produced products, and					
	consequently it will be subject to variations between individual products					
	covered by this Technical Data Sheet.					
Thinner	The product is delivered ready for use.					
Density	1.20-1.70 kg/l depending on colour					
Storage	Should not be exposed to temperatures above +40°C. Should not be exposed to					
	direct sunlight. The storage stability is shown on the label. Store in a tightly					
	closed container. Must not freeze.					

DIRECTION FOR USE

Application method	Roller coating
Recommended amount to be applied	5-15 g/m² depending on colour



Drying time		UVILUX PRIMER 1754-11 TS 21101										
		Semi curing				Full curing						
	Hį	Hg		Ga		Hg		Ga				
	Energy UVB mJ/cm²	Peak mW/cm²	Energy UVV mJ/cm²	Peak mW/cm²	Energy UVB mJ/cm²	Peak mW/cm²	Energy UVV mJ/cm²	Peak mW/cm²				
	75	300	190	650	150	300	380	650				
		UVILUX PRIMER 1754-11 TS 21094 SNEHVID										
		Semi curing				Full curing						
	H _E	Hg		Ga		Hg		Ga				
	Energy UVB mJ/cm²	Peak mW/cm²	Energy UVV mJ/cm²	Peak mW/cm²	Energy UVB mJ/cm²	Peak mW/cm²	Energy UVV mJ/cm²	Peak mW/cm²				
			650	650			800	650				
		UVILUX PRIMER 1754-11 TS 21351 WHITE										
		Semi curing				Full curing						
	H _ξ	Hg		Ga		Hg		Ga				
	Energy UVB mJ/cm²	Peak mW/cm²	Energy UVV mJ/cm²	Peak mW/cm²	Energy UVB mJ/cm²	Peak mW/cm²	Energy UVV mJ/cm²	Peak mW/cm²				
			500	860								
Drying methods	Cures unde	Cures under UV-lamps.										
Cleaning	TEKNOSOL	TEKNOSOLV 1129-11										

HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

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