

SYSTEM Specification

| | First Coat | Top Coat |
|---------------------------------|---------------------------------|---------------------------------|
| Product | Aquatop 2600 opaque top coat | Aquatop 2600 opaque top coat |
| Recommended application method | Air assisted airless spray | Air assisted airless spray |
| Application temperature | Minimum 10°C | |
| Wet film thickness (µ) | 150-175 | 150-175 |
| Dry film thickness (µ) | 60-70 | 60-70 |
| Overcoat time (23°C; 65% Rh) | 4 hours | 4 hours |
| Action when dry | Lightly de nib and dust off | |
| Equipment cleaner | Water | Water |

Disclaimer: The information provide in this specification sheet is for guidance only and supersedes all previous specification information. Any specification relating to the use of the products made by Teknos, whether in its technical literature, response to specific enquiry, or otherwise, is based on data believed to be reliable. The products, and information, are intended for users having requisite skill and know-how and therefore the user must satisfy themself of the suitability of the specification for the intended use. Surface and application conditions are beyond the control of Teknos and variation in environment, changes in procedures of use, or extrapolation of data, may cause unsatisfactory results.

Additional information on process control and application methods is given in Teknos' Factory Method Statements which are available from your service representative.

Exterior Joinery Opaque system fo<u>r wood composites components</u>

A fully factory applied coating system for exterior joinery, doors and windows.

Designed for application by automatic and manual air assisted airless spray unless otherwise stated.

Application Information:

Apply at temperatures between 10°C and 30°C, and humidity levels below 80%. Low temperature and high humidity may inhibit curing. The surface temperature must be at least 3°C above the dew point to prevent moisture condensation during the curing process.

The surface to be coated must be clean, dry and free from dust and grease.

The manufacturing process of composite beads may leave containments on the surface, which may prevent adhesion therefore you should be thoroughly degreased immediately prior to coating, using Teknosolv 7012 or equivalent. Failure to do so may lead to coating failure.

Aquatop 2600 opagque is available in clean white and in over 5000 standard and bespoke colours.

Important Notes

1.For optimum performance use adhesion promoting primer Teknoseal 4002

2. Take care not to over apply, water based paints take longer to through dry and cure on non absorbent surfaces, excessive paint thickness will increase the time needed to achieve full adhesion and water resistance.

3. It is not possible to base stain composites, therefore we do not recommend tanslucent finishes on these substrates.

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