

	First Coat	Top Coat
Product	Teknoseal 4002	Aquatop 2600 opaque top coat
Recommended application method	Air assisted airless spray	Air assisted airless spray
Application temperature	Minimum 15°C	
Wet film thickness (μ)	125-150	150-175
Dry film thickness (μ)	40-48	60-70
Overcoat time (23°C; 65% Rh)	2-4 hours	4 hours
Action when dry	Lightly de nib and dust off	
Equipment cleaner	Water	Water

*Disclaimer: The information provide in this specification sheet is for guidance only and supersedes all previous specification information. Any specification relating to the use of the products made by Teknos, whether in its technical literature, response to specific enquiry, or otherwise, is based on data believed to be reliable. The products, and information, are intended for users having requisite skill and know-how and therefore the user must satisfy themself of the suitability of the specification for the intended use. Surface and application conditions are beyond the control of Teknos and variation in environment, changes in procedures of use, or extrapolation of data, may cause unsatisfactory results.*

*Additional information on process control and application methods is given in Teknos' Factory Method Statements which are available from your service representative.*

**A fully factory applied coating system for Tricoya Panels.**

**Designed for application by automatic and manual air assisted airless spray.**

### Application Information:

Apply at temperatures between 10°C and 30°C, and humidity levels below 80%. Low temperature and high humidity may inhibit curing. The surface temperature must be at least 3°C above the dew point to prevent moisture condensation during the curing process.

The surface to be coated must be clean, dry and free from dust and grease.

Aquatop 2600 opaque is available in clean white and in over 5000 standard and bespoke colours.

### Important Notes

1. Take care not to over apply, water based paints take longer to through dry and cure on non absorbent surfaces, excessive paint thickness will increase the time needed to achieve full adhesion and water resistance.
2. Cut edges and machined profiles can normally be finished succesfully in a two-coat process but this is dependent in the quality of the machining. Fine cutters and sanding to achieve as closed a surface as possible will give the best results.
3. It is not possible to base stain Tricoya, therefore we do not recommend tanslucent finishes on this substrate.