

|                                | First Coat                                      | Mid Coat  | Top Coat  |
|--------------------------------|---|---|---|
| Product                        | Aqua Filler 1100                                | Teknocoat Aqua 2575                             | Teknocoat Aqua 2575                             |
| Recommended application method | Air assisted airless spray / Gravity fed / HVLP | Air assisted airless spray / Gravity fed / HVLP | Air assisted airless spray / Gravity fed / HVLP |
| Application temperature        | Minimum 10°C                                    |   |   |
| Wet film thickness (μ)         | 80-120  | 75-100  | 75-100  |
| Dry film thickness (μ)         | 30-45   | 26-35   | 26-35   |
| Overcoat time (23°C; 65% Rh)   | 1 hour  | 1 hour  | 1 hour  |
| Action when dry                |   | Lightly de nib and dust off                     |   |
| Equipment cleaner              | Water   | Water   | Water   |

*Disclaimer: The information provide in this specification sheet is for guidance only and supersedes all previous specification information. Any specification relating to the use of the products made by Teknos, whether in its technical literature, response to specific enquiry, or otherwise, is based on data believed to be reliable. The products, and information, are intended for users having requisite skill and know-how and therefore the user must satisfy themselves of the suitability of the specification for the intended use. Surface and application conditions are beyond the control of Teknos and variation in environment, changes in procedures of use, or extrapolation of data, may cause unsatisfactory results.*

*Additional information on process control and application methods is given in Teknos' Factory Method Statements which are available from your service representative.*

**A fully factory applied coating system for internal joinery.**

**Designed for application by spray.**

### Application Information:

Apply at temperatures between 10°C and 30°C, and humidity levels below 80%. Low temperature and high humidity may inhibit curing. The surface temperature must be at least 3°C above the dew point to prevent moisture condensation during the curing process.

The surface to be coated must be clean, dry and free from dust and grease.

Timbers containing natural oils, such as: Teak, Iroko, Oak or Cedar should be thoroughly degreased immediately prior to coating, using Teknosolv 7012 or equivalent. Failure to do so may impede drying and adhesion.

Teknocoat Aqua 2575 opaque is available in clean white and over 5000 standard and bespoke colours.

### Important Notes

1. The quality of the paint finish is a function of good surface preparation. Before painting surfaces should be sanded to a smooth level surface using 240 grit then 400 grit, and after priming, de nibbed with 400 grit. Care must be taken to remove all traces of dust before applying paint.
2. For high tannin timbers an anti stain primer should be used.
3. Two coats of End Grain Sealer should be applied to the edges of MDF or man made board.