

	First Coat	Mid Coat	Top Coat
Product	Anti Stain Aqua 2901	Teknoseal 4002	Aquatop 2600 opaque top coat
Recommended application method	Air assisted airless spray	Air assisted airless spray	Air assisted airless spray
Application temperature	Minimum 10°C		
Wet film thickness (μ)	150-175	150-175	150-175
Dry film thickness (μ)	60-70	48-56	60-70
Overcoat time (23°C; 65% Rh)	4 hours	4 hours	4 hours
Action when dry	Lightly de nib and dust off		
Equipment cleaner	Water	Water	Water

*Disclaimer: The information provide in this specification sheet is for guidance only and supersedes all previous specification information. Any specification relating to the use of the products made by Teknos, whether in its technical literature, response to specific enquiry, or otherwise, is based on data believed to be reliable. The products, and information, are intended for users having requisite skill and know-how and therefore the user must satisfy themself of the suitability of the specification for the intended use. Surface and application conditions are beyond the control of Teknos and variation in environment, changes in procedures of use, or extrapolation of data, may cause unsatisfactory results.*

*Additional information on process control and application methods is given in Teknos' Factory Method Statements which are available from your service representative.*

**A fully factory applied coating system for MDF and HDF.**

**Designed for application by automatic and manual air assisted airless spray unless otherwise stated**

### Application Information:

Apply at temperatures between 10°C and 30°C, and humidity levels below 80%. Low temperature and high humidity may inhibit curing. The surface temperature must be at least 3°C above the dew point to prevent moisture condensation during the curing process.

The surface to be coated must be clean, dry and free from dust and grease.

Aquatop 2600 opaque is available in clean white and over 5000 standard and bespoke colours.

### Important Notes

1. It is not possible to base stain MDF / HDF, therefore we do not recommend translucent finishes on this substrate.