

Spray equipment - gun & pump operating parameters

Application guidelines

	AQUAPRIMER 2900	AQUAPRIMER 3130; 4002 ANTISTAIN AQUA 2901; 5200	AQUATOP 2600 series	AQUAFILLER 2800 TEKNOCOAT 2575/KRISTALL TOPP TEKNOCLEAR 1332/HYDROLINE
Atomising air pressure	25-30 psi	20-30 psi	25-30 psi	25-30 psi
Gun operating parameters				
GRACO G40				
Gun filter	100 mesh	100 mesh	100 mesh	180 mesh
Spray tip	409	411	411	409
GM 4000 range				
Gun filter	180 mesh	100 mesh	100 mesh	180 mesh
Spray tip	9 thou 40 degree	11 thou 40 degree	11 thou 40 degree	9 thou 40 degree
GM3000				
Gun filter	100 mesh only	100 mesh only	100 mesh only	100 mesh only
Spray tip	9 thou 40 degree	11 thou 40 degree	11 thou 40 degree	9 thou 40 degree
Pump operating parameters				
GRACO 45-50				
Pump pressure	20-22 psi	33-35 psi	33-35 psi	25-28 psi
Pump filter	100 mesh	100 mesh	100 mesh	100 mesh
WAGNER 28:40 Puma				
Pump pressure	30-35 psi	40-50 psi	50-55 psi	30-35 psi
Pump filter	100 mesh	50 mesh	50 mesh	100 mesh
Part number	351406	3514069	3514069	3514608
WIWA 32:1				
Pump pressure	26-31 psi	35-44 psi	44-48 psi	26-31 psi
Pump filter	100 mesh	70 mesh	70 mesh	100 mesh
Part number	160059	160601	160601	160059