

	LAYER 1 SURFACE TREATMENT	LAYER 2 BASE STAIN	LAYER 3 TOPCOAT	LAYER 4 TOPCOAT	LAYER 5 TOPCOAT
Product	WOODEX PRIMER	AQUAPRIMER 2900	HELO AQUA 20/40/80	HELO AQUA 20/40/80	HELO AQUA 20/40/80
Recommended application method	Brush				
Application temperature	Minimum 10°C				
Wet film thickness (µ)	N/A	N/A	50-75	50-75	50-75
Overcoat time 23°C, 50% RH	Approximately 24 hours	2-3 hours	3-4 hours	3-4 hours	3-4 hours
Action when dry	N/A	N/A	Lightly de-nib and dust off	Lightly de-nib and dust off	N/A
Equipment cleaner	Water				

Additional information on process control and application methods is given in Teknos 'Brushing Method Statement Accoya® - Translucent' Application Guidelines

Disclaimer: The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. This product is intended for professional use only. This implies that the user possesses sufficient knowledge for using the product correctly with regard to technical and working safety aspects. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com. All trademarks displayed on this document are the exclusive property of Teknos Group or its affiliated companies.

A fully brush applied translucent coating system for Accoya®.

Application Information

Apply at temperatures between 10°C and 30°C, and humidity levels below 80% RH. Low temperature and high humidity may inhibit curing. The surface temperature must be at least 3°C above the dew point to prevent moisture condensation during the curing process.

The surface to be coated must be clean, dry and free from dust and grease.

HELO AQUA 20/40/80 translucent topcoats are available in a range of standard and bespoke colours. See teknos.co.uk for the full range.

In order to achieve optimum performance two generous brush coats of end grain sealer must be applied to all areas of exposed end grain (including machined apertures). For areas of severe exposure (e.g. coastal locations) application of an additional coat is recommended.

Vulnerable areas such as doors, stiles, projecting cills and cut glazing beads require special attention.

Further information

Further product information can be found in the Technical Datasheets at teknos.co.uk

Important Notes

- Light de-nibbing after layers 3 and 4 is necessary to ensure optimum film uniformity.
- Optimal paint temperature is 15°C- 23°C. So, 2-3 days prior to painting, take the tin out of storage (the cold garage) and keep it in a warm room somewhere in the home. (See 'Exterior Wood maintenance brushing guide - Accoya & Tricoya' for more)