

# TECHNICAL DATASHEET

Page: 1 / 2

**Description** : **W/B SPRAY PRIMER**

**Product Number** : **274-209-1000**

**Description** : One pack system waterborne for spray application on wood based substrate like MDF, HDF and profiles. Due to excellent levelling and sealing properties, the product produces an ideal base for subsequent finishing using AC, NC, PU or waterborne spray finishes.

## Characteristics

*Viscosity* : 55-65 sec. in DIN 4mm at 25°C.  
*Density* : 1.77 ± 0.02 kg/l  
*Solid Content* : 68-72%  
*VOC* : Max 2%  
*Pigments* : Does not contain any lead, cadmium or chromate.  
*Classification* : Complies with the Environmental Protection Act of 1990.

## Application

*Preparation* : Stir well and check before use.  
*Hardener* : Not required  
*Thinner* : Use water to adjust viscosity if required.  
*Viscosity* : As delivered  
*Film Weight* : Apply 80 - 100 g/m<sup>2</sup>.  
*Drying* : 12-15 sec at 120°C jet air with airspeed of 23 m/s.  
50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.

**Substrate** : This product is specially formulated to be applied on well sanded surface and should be cleaned and free from all dirt, dust and oils. Please consult our technical staff prior to other applications.

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Page: 2 / 2

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## **Storage**

*Shelf Life* : 12 months

*Conditions* : Protect from sunlight and frost. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances.

To be stored at 5 - 35 °C.

## **Delivery**

*Packaging* : Available in 20 kg pails.

*Delivery Time* : Please allow 6 working days of production and transportation.

*Quantity* : Except for trial, minimum quantity is 100kg per individual product.

**Cleaning** : Clean equipment with water immediately after use.

**Precautions** : Refer to Safety Data Sheet.

**Health & Safety** : Refer to Safety Data Sheet.