TEKNOS TREFFERT (M) Sdn. Bhd. T +60 7 251 5115 (formerly known as Treffert Coatings (S.E.A.) F +60 7 251 4115

Sdn. Bhd.)

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TECHNICAL DATASHEET

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Description : W/B SPRAY SEALER

Product Number : 264-209-0001

Description : Transparent waterborne sealer for spraying application in the coating

process of furniture panels and other wood substrates. The product

shows excellent adhesion, sealing and levelling properties.

Characteristics

Viscosity: 10-15 sec. in DIN 4mm at 25°C.

Density : $1.05 \pm 0.02 \text{ kg/l}$

Solid Content : 28-35% VOC : Max 2%

Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.

Hardener : Not required

Thinner : Use water to adjust viscosity if required.

Viscosity : As delivered

Film Weight : Apply 80-100 g/m².

Drying : 12-15 sec at 120°C jet air with airspeed of 23 m/s.

50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a

circulatory to fresh air proportion 8:2.

Substrate : The product is specially formulated as Waterborne Sealer to be

applied on TEKNOS TREFFERT COATINGS Waterborne Filler. The product provides support to TEKNOS TREFFERT COATINGS

Waterborne Topcoat.

Please consult our technical staff prior to other applications.

Storage

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TECHNICAL DATASHEET

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Description : W/B SPRAY SEALER

Product Number : 264-209-0001

Shelf Life : 12 months

Conditions : Protect from sunlight and frost. Keep container tightly closed and in

a well ventilated place. Keep away from sources of ignition, heat and

oxidizing substances.

To be stored at 5-35 °C.

Delivery

Packaging : Available in 20 kg pails.

Delivery Time : Please allow 6 working days of production and transportation.

Quantity : Except for trial, minimum quantity is 100kg per individual product.

Cleaning : Clean equipment with water immediately after use.

Precautions: Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.