TEKNOS TREFFERT (M) Sdn. Bhd. T + 60.7 251 5115 (formerly known as Treffert Coatings (S.E.A.) F + 60.7 251 4115

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## TECHNICAL DATASHEET

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Description : W/B TOPCOAT
Product Number : 257-209-8000

Description : Colourless one component waterborne-finished for brushing or

spraying application. Due to excellent leveling and clarity, the product produces a very elegant finish when applied as multi-layered coating (minimum of two layers). It can be applied on wood based

substrate like MDF, HDF and profiles.

**Characteristics** 

Viscosity : 35 - 45 sec. in DIN 6mm at 25°C

Density :  $1.04 \pm 0.02 \text{ kg/l}$ 

Solid Content : 36 - 42% VOC : Max 3%

Classification : Complies with the Environmental Protection Act of 1990.

**Application** 

Preparation : Stir well and check before use.

Hardener : Not applicable

Thinner : Use water to adjust viscosity if required.

Viscosity : As delivered

Film Weight : Apply 80 - 100 g/m<sup>2</sup>.

Drying : 12-15 sec at 120°C jet air with airspeed of 23 m/s.

50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a

circulatory to fresh air proportion 8:2.

Substrate : This product is specially formulated to be applied as topcoat on

TEKNOS TREFFERT COATINGS Waterborne Sealers or Primers.

Please consult our technical staff prior to other applications.

## **Storage**

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## TECHNICAL DATASHEET

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Description : W/B TOPCOAT
Product Number : 257-209-8000

Shelf Life : 12 months

Conditions : Protect from sunlight and frost. Keep container tightly closed and in

a well ventilated place. Keep away from sources of ignition, heat and

oxidizing substances.

To be stored at 5 - 35 °C.

**Delivery** 

Packaging : Available in 20 kg pails.

Delivery Time : Please allow 6 working days of production and transportation.

Quantity : Except for trial, minimum quantity is 100kg per individual product.

**Cleaning** : Clean equipment with water immediately after use.

**Precautions**: Refer to Safety Data Sheet.

**Health & Safety** : Refer to Safety Data Sheet.