

TECHNICAL DATASHEET

Description : **W/B SPRAY TOPCOAT**

Product Number : **254-209-0012**

Description : Transparent waterborne topcoat for spray application on wood substrate and wood related substrates. It gives matt finishing for aesthetic appearance of the coating.

Characteristics

Viscosity : 20 - 60 sec. in DIN 4mm at 25°C.

Density : 1.06 ± 0.02 kg/l

Solid Content : 40 - 45%

VOC : Max 3%

Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.

Hardener : Not applicable

Thinner : Use water to adjust viscosity if required.

Viscosity : As delivered

Film Weight : Apply 80 - 100 g/m².

Drying :
12-15 sec at 120°C jet air with airspeed of 23 m/s.
50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.

Substrate : This product is specially formulated to be applied as topcoat on TEKNOS TREFFERT COATINGS Waterborne Sealers or Primers. Please consult our technical staff prior to other applications.

Storage

Shelf Life : 12 months

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Conditions : Protect from sunlight and frost. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances.

To be stored at 5 - 35 °C.

Delivery

Packaging : Available in 20 kg pails.

Delivery Time : Please allow 6 working days of production and transportation.

Quantity : Except for trial, minimum quantity is 100kg per individual product.

Cleaning : Clean equipment with water immediately after use.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.