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## TECHNICAL DATASHEET

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Description : WATERBORNE FILLER (STANDARD)

**Product Number** : 221-202-1000

**Description** : Pigmented waterborne filler with good filling properties and easy

sanding to be applied on filler machine for direct coating / printing process for interior use. Due to its high filling properties, the product produces excellent surface after sanding for subsequent coating.

**Characteristics** 

Viscosity : 77 - 83 sec. in DIN 6mm at 25°C

Density :  $1.55 \pm 0.02 \text{ kg/l}$ 

Solid Content : 60 - 64% VOC : Max 3%

Pigments : Does not contain any lead, cadmium or chromate.

Classification : Complies with the Environmental Protection Act of 1990.

**Application** 

Preparation : Stir well and check before use.

Hardener : Not applicable

Thinner : Use water to adjust viscosity if required.

Viscosity : As delivered

Film Weight : Apply 40 - 50 g/m<sup>2</sup>.

Mode : Apply in roller machine with a shore hardness of offset rollers of 40-

50 (Isobutylene / Isoprene-Copolymer or EPDM-Prepolymer).

Drying : 12-15 sec at 120°C jet air with airspeed of 23 m/s.

50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a

circulatory to fresh air proportion 8:2.

Substrate : This product is specially formulated to be applied as filler coat on

fiberboards. The substrate should be calibrated to a maximum thickness variation of  $0.2\ \text{mm}$ . In all cases, substrates must be free

The information in this datasheet is given to the best of our ability based on our laboratory results. As we have no control over the quality of substrate nor the application conditions and methods used, we recommend the user to test the product for the purpose required. We are not liable for any compensation nor damages arising due to improper use of our products. The information contained herein is subject to change without further notice. This leaflet is invalid when it is replaced by a newer version. Please ask for the latest version.

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## TECHNICAL DATASHEET

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**Description** : WATERBORNE FILLER (STANDARD)

**Product Number** : 221-202-1000

of dust.

Please consult our technical staff prior to other applications.

**Storage** 

: 12 months Shelf Life

**Conditions** Protect from sunlight and frost. Keep container tightly closed and in

a well ventilated place. Keep away from sources of ignition, heat and

oxidizing substances.

To be stored at 5 - 35 °C.

**Delivery** 

: Available in 20 kg pails. Packaging

**Delivery Time** : Please allow 6 working days of production and transportation.

Except for trial, minimum quantity is 100kg per individual product. Quantity

Cleaning Clean equipment with water immediately after use.

**Precautions** Refer to Safety Data Sheet.

**Health & Safety** : Refer to Safety Data Sheet.