TEKNOS (M) Sdn. Bhd. (formerly known as Teknos Treffert (M) Sdn. Bhd.) PLO 577, Jalan Keluli 8 Kawasan Perindustrian Pasir Gudang 81700 Pasir Gudang,Johor, Malaysia T +60 7 251 5115 F +60 7 251 4115 info.malaysia@teknos.com www.teknos.my



TECHNICAL DATASHEET

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| Description Product Number | : | UV FILLER (HIGH VISCO) 611-993-0820 |
|-------------------------------|---|--|
| Description | : | Colourless acrylic UV-curable filler to be applied in filler machines. The product has excellent sealing and filling properties and is specially designed for high porous substrate. |
| Characteristics | | |
| Viscosity | : | 300 -350 dPa.s in Dynamic measurement (#2) at 25 ^o C. |
| Density | : | 1.55 ± 0.2 kg/l |
| Solid Content | : | 98 - 99% |
| VOC | : | Max 2% |
| Classification | : | Complies with the Environmental Protection Act of 1990. |
| Application | | |
| Preparation | : | Stir well and check before use. |
| Hardener | : | Not required |
| Thinner | : | Not required |
| Viscosity | : | As delivered |
| Film Weight | : | Apply 25 - 35 g/m ² . |
| Mode | : | Apply in roller machine with a shore hardness of offset rollers of 40- 50 (Isobutylene / Isoprene-Copolymer or EPDM-Prepolymer). |
| Curing | : | Surface cure: 90 - 100 mJ/cm ² |
| Substrate | : | This product is specially formulated as filler to be applied on WPC or wood substrates with high porosity. Please consult our technical staff prior to other applications. |

Storage

The information in this datasheet is given to the best of our ability based on our laboratory results. As we have no control over the quality of substrate nor the application conditions and methods used, we recommend the user to test the product for the purpose required. We are not liable for any compensation nor damages arising due to improper use of our products. The information contained herein is subject to change without further notice. This leaflet is invalid when it is replaced by a newer version.

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TECHNICAL DATASHEET

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| Description Product Number | : | UV FILLER (HIGH VISCO) 611-993-0820 |
|---------------------------------------|---|---|
| Shelf Life Conditions | : | 6 months Protect from sunlight and frost. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. |
| Delivery Packaging | : | To be stored at 5 - 35 °C. Available in 20 kg pails. |
| Delivery Time Quantity Cleaning | : | Please allow 6 working days of production and transportation. Except for trial, minimum quantity is 100kg per individual product. Use solvent such as butyl acetate for cleaning. |
| Precautions | : | Refer to Safety Data Sheet. |
| Health & Safety | : | Refer to Safety Data Sheet. |