

TECHNICAL DATASHEET

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Description : **W/B SPRAY PRIMER**

Product Number : **274-994-0740**

Description : One pack system waterborne primer for spray application on wood based substrate like MDF, HDF and profiles. Due to excellent levelling and sealing properties, the product produces an ideal base for subsequent finishing using AC, NC, PU or waterborne spray finishes.

Characteristics

Viscosity : 55 - 65 sec. in DIN 4mm at 25°C.
Density : 1.77 ± 0.02 kg/l
Solid Content : 68 - 72%
VOC : Max 2%
Pigments : Does not contain any lead, cadmium or chromate.
Classification : Complies with the Environmental Protection Act of 1990.

Direction for Use

Preparation : Stir well and check before use.
Hardener : Not required
Thinner : Use water for application viscosity.
Viscosity : As delivered
Film Weight : Apply 80 - 100 g/m² (WFT) depending on substrate coverage.
Application method : Airless spraying, Airmix spraying or brushing.
Ambient condition : 28-35°C/ 70-80% RH
Drying condition : Surface Tack Free Time : Approx. 20 mins
Sanding/Overcoating : Min. 1-2 hours
Stacking : Max 24 hours

The drying time can be reduced using special drying systems to force drying. The drying times are approximate and may vary depending on the wood quality, ambient temperatures, humidity,

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ventilation and film thickness.

Substrate : This product is specially formulated to be applied on well sanded surface and should be cleaned and free from all dirt, dust and oils. Please consult our technical staff prior to other applications.

Storage

Shelf Life : 12 months

Conditions : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

Delivery

Packaging : Available in 20 kg pails.

Delivery Time : -

Cleaning : Clean equipment with water immediately after use.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.