

TECHNICAL DATASHEET

Description : **W/B SPRAY PRIMER**

Product Number : **274-994-0720**

Description : One pack system waterborne for spray application on wood based substrate like MDF, HDF and profiles. Due to excellent levelling and sealing properties, the product produces an ideal base for subsequent finishing using AC, NC, PU or waterborne spray finishes.

Characteristics

Viscosity : 70 - 80 sec. in DIN 4mm at 25°C.

Density : 1.68 ± 0.02 kg/l

Solid Content : 68 - 70%

VOC : Max 2%

Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.

Hardener : Not required

Thinner : Use water to adjust viscosity if required.

Viscosity : As delivered

Film Weight : Apply as per customer application.

Mode : Spraying application with spray gun.

Drying :
12-15 sec at 120°C jet air with airspeed of 23 m/s.
50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.

Substrate : This product is specially formulated to be applied on well sanded surface and should be cleaned and free from all dirt, dust and oils. Please consult our technical staff prior to other applications.

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Storage

Shelf Life : 12 months
Conditions : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

Delivery

Packaging : Available in 20 kg pails.
Delivery Time : Please allow 6 working days of production and transportation.

Cleaning : Clean equipment with water immediately after use.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.