

# TECHNICAL DATASHEET

**Description** : **W/B SPRAY PRIMER**

**Product Number** : **274-993-0750**

**Description** : Waterborne primer for spray or vacuum application on wood based substrate like MDF, HDF and profiles. Due to excellent levelling and sealing properties, this product serves as an ideal base for subsequent finishing using AC, NC, PU or waterborne spray finishes.

## Characteristics

*Viscosity* : 50 - 70 sec. in DIN 8mm at 25°C

*Density* : 1.62 - 1.65 ± 0.02 kg/l

*Solid Content* : 60 - 70%

*VOC* : Max 2%

*Pigments* : Does not contain any lead, cadmium or chromate.

*Classification* : Complies with the Environmental Protection Act of 1990.

## Application

*Preparation* : Stir well and check before use.

*Hardener* : Not required

*Thinner* : Use water to adjust viscosity if required.

*Viscosity* : As delivered

*Film Weight* : Apply as per customer application.

*Mode* : Spraying application with spray gun or apply in Vacuum Coater Machine

*Drying* : 12-15 sec at 120°C jet air with airspeed of 23 m/s.  
50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.

**Substrate** : This product is specially formulated to be applied on well sanded surface and should be cleaned and free from all dirt, dust and oils. Please consult our technical staff prior to other applications.

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Page: 2 / 2

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## Storage

**Shelf Life** : 12 months  
**Conditions** : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

## Delivery

**Packaging** : Available in 20 kg pails.  
**Delivery Time** : Please allow 6 working days of production and transportation.

**Cleaning** : Clean equipment with water immediately after use.

**Precautions** : Refer to Safety Data Sheet.

**Health & Safety** : Refer to Safety Data Sheet.