

TECHNICAL DATASHEET

Description : **W/B SPRAY PRIMER**

Product Number : **274-289-1000**

Description : Pigmented one component waterborne for spray application on wood based substrate like MDF, HDF and profiles. Due to excellent levelling and sealing properties, the product produces an ideal base for subsequent finishing using NC, AC, PU or waterborne finishes.

Characteristics

Viscosity : 56 - 64 sec. in DIN 4mm at 25°C.

Density : 1.54 ± 0.02 kg/l

Solid Content : 63 - 67%

VOC : Max 2%

Pigments : Does not contain any lead, cadmium or chromate.

Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.

Hardener : Not applicable

Thinner : Use water to adjust viscosity if required.

Viscosity : As delivered

Film Weight : Apply 140 - 160 g/m².

Drying : 15 sec at 140°C jet air with airspeed of 25-30 m/s.
30 sec at 130°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.

For other drying methods please note that the temperature of substrate's surface must exceed 50°C when leaving the drying device.

Substrate : This product is specially formulated to be applied on well sanded

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Page: 2 / 2

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surface and should be cleaned and free from all dirt, dust and oils. Please consult our technical staff prior to other applications.

Storage

Shelf Life : 12 months

Conditions : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

Delivery

Packaging : Available in 20 kg pails.

Delivery Time : Please allow 6 working days of production and transportation.

Cleaning : Clean equipment with water immediately after use.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.