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## TECHNICAL DATASHEET

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Description	:	W/B PRIMER
Product Number	:	271-209-7000
Description	:	Pigmented black waterborne primer for roller application in the emboss coating process of fiberboards. The product serves as a good sealing aid with an excellent hiding power.
Characteristics		
Viscosity	:	60 - 70 sec. in DIN 6mm at 25°C
Density	:	1.47 ± 0.02 kg/l
Solid Content	:	58 - 62%
VOC	:	Max 3%
Pigments	:	Does not contain any lead, cadmium or chromate.
Classification	:	Complies with the Environmental Protection Act of 1990.
Application		
Preparation	:	Stir well and check before use.
Hardener	:	Not required
Thinner	:	Not required
Viscosity	:	As delivered
Film Weight	:	Apply 10 - 15 g/m <sup>2</sup> .
Mode	:	Apply in roller machine.
Drying	:	12-15 sec at 120°C jet air with airspeed of 23 m/s. 50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.
Substrate	:	This product is a specially formulated waterborne primer product to be applied on fiberboard substrates. Please consult our technical staff prior to other applications.

The information in this datasheet is given to the best of our ability based on our laboratory results. As we have no control over the quality of substrate nor the application conditions and methods used, we recommend the user to test the product for the purpose required. We are not liable for any compensation nor damages arising due to improper use of our products. The information contained herein is subject to change without further notice. This leaflet is invalid when it is replaced by a newer version.

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## TECHNICAL DATASHEET

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Description	:	W/B PRIMER
Product Number	:	271-209-7000

Storage
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Shelf Life	: 12 months
Conditions	: The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher
	temperatures reduce the shelf life. Protect from sunlight and frost.

Delivery		
Packaging	:	Available in 20 kg pails.
Delivery Time	:	Please allow 6 working days of production and transportation.
Cleaning	:	Clean equipment with water immediately after use.
Precautions	:	Refer to Safety Data Sheet.
Health & Safety	:	Refer to Safety Data Sheet.