

TECHNICAL DATASHEET

Description : **W/B PRIMER**

Product Number : **271-209-7000**

Description : Pigmented black waterborne primer for roller application in the emboss coating process of fiberboards. The product serves as a good sealing aid with an excellent hiding power.

Characteristics

Viscosity : 60 - 70 sec. in DIN 6mm at 25°C

Density : 1.47 ± 0.02 kg/l

Solid Content : 58 - 62%

VOC : Max 3%

Pigments : Does not contain any lead, cadmium or chromate.

Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.

Hardener : Not required

Thinner : Not required

Viscosity : As delivered

Film Weight : Apply 10 - 15 g/m².

Mode : Apply in roller machine.

Drying : 12-15 sec at 120°C jet air with airspeed of 23 m/s.
50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.

Substrate : This product is a specially formulated waterborne primer product to be applied on fiberboard substrates. Please consult our technical staff prior to other applications.

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Description : **W/B PRIMER**
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Storage

Shelf Life : 12 months
Conditions : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

Delivery

Packaging : Available in 20 kg pails.
Delivery Time : Please allow 6 working days of production and transportation.

Cleaning : Clean equipment with water immediately after use.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.