

# TECHNICAL DATASHEET

**Description** : **W/B PRIMER**

**Product Number** : **271-209-7000**

**Description** : Pigmented black waterborne primer for roller application in the emboss coating process of fiberboards. The product serves as a good sealing aid with an excellent hiding power.

## Characteristics

*Viscosity* : 60 - 70 sec. in DIN 6mm at 25°C

*Density* : 1.47 ± 0.02 kg/l

*Solid Content* : 58 - 62%

*VOC* : Max 3%

*Pigments* : Does not contain any lead, cadmium or chromate.

*Classification* : Complies with the Environmental Protection Act of 1990.

## Application

*Preparation* : Stir well and check before use.

*Hardener* : Not required

*Thinner* : Not required

*Viscosity* : As delivered

*Film Weight* : Apply 10 - 15 g/m<sup>2</sup>.

*Mode* : Apply in roller machine.

*Drying* : 12-15 sec at 120°C jet air with airspeed of 23 m/s.  
50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.

**Substrate** : This product is a specially formulated waterborne primer product to be applied on fiberboard substrates. Please consult our technical staff prior to other applications.

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## Storage

*Shelf Life* : 12 months  
*Conditions* : Protect from sunlight and frost. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances.

To be stored at 5 - 35 °C.

## Delivery

*Packaging* : Available in 20 kg pails.  
*Delivery Time* : Please allow 6 working days of production and transportation.

**Cleaning** : Clean equipment with water immediately after use.

**Precautions** : Refer to Safety Data Sheet.

**Health & Safety** : Refer to Safety Data Sheet.