

# TECHNICAL DATASHEET

**Description** : **W/B SPRAY SEALER**

**Product Number** : **264-209-0001**

**Description** : Waterborne sealer by spraying application for furniture panels and other wood substrates. The colorless transparent sealer shows excellent adhesion, sealing and levelling properties.

## Characteristics

*Viscosity* : 10 - 20 sec. in DIN 6mm at 25°C

*Density* : 1.05 ± 0.02 kg/l

*Solid Content* : 33 - 37%

*VOC* : Max 2%

*Classification* : Complies with the Environmental Protection Act of 1990.

## Application

*Preparation* : Stir well and check before use.

*Hardener* : Not required

*Thinner* : Use water to adjust viscosity if required.

*Viscosity* : As delivered

*Film Weight* : Apply as per customer application.

*Mode* : Spraying application with spray gun.

*Drying* :  
12-15 sec at 120°C jet air with airspeed of 23 m/s.  
50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.

**Substrate** : The product is specially formulated as Waterborne Sealer to be applied on TEKNOS Waterborne Filler. The product provides support to TEKNOS Waterborne Topcoat.  
Please consult our technical staff prior to other applications.

## Storage

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**Description** : **W/B SPRAY SEALER**

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*Shelf Life* : 12 months

*Conditions* : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

## **Delivery**

*Packaging* : Available in 20 kg pails.

*Delivery Time* : Please allow 6 working days of production and transportation.

**Cleaning** : Clean equipment with water immediately after use.

**Precautions** : Refer to Safety Data Sheet.

**Health & Safety** : Refer to Safety Data Sheet.