

TECHNICAL DATASHEET

Page: 1 / 2

Description : **W/B TOPCOAT**

Product Number : **257-993-0932**

Description : Colourless waterborne topcoat used in the coating process of solid wood or veneered furniture components. This waterborne topcoat provides a satin gloss (20±5) while delivering an aesthetic appearance with an extra clear and smooth finish.

Characteristics

Viscosity : 15 - 20 sec. in DIN 4mm at 25°C.
Density : 1.03 ± 0.02 kg/l
Solid Content : 30 - 34%
VOC : Max 3%
Pigments : Does not contain any lead, cadmium or chromate.
Classification : Complies with the Environmental Protection Act of 1990.

Direction for Use

Preparation : Stir well and check before use.
Hardener : Not applicable
Thinner : Use water for application viscosity.
Viscosity : As delivered
Film Weight : min 50 - 100 gsm depending to substrate coverage.
Application method : Airless spraying, Airmix spraying or brushing.
Ambient condition : 28-35°C/ 70-80% RH
Drying condition : Surface Tack Free Time : Approx. 20 mins
Dry for Stacking : Min. 24 hours

The drying time can be reduced using special drying systems to force drying. The drying times are approximate and may vary

TECHNICAL DATASHEET

Description : **W/B TOPCOAT**

Product Number : **257-993-0932**

depending on the wood quality, ambient temperatures, humidity, ventilation and film thickness.

Substrate : This product is specially formulated to be applied as topcoat on Teknos Waterborne Sealers or Primers. Please consult our technical staff prior to other applications.

Storage

Shelf Life : 12 months

Conditions : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

Delivery

Packaging : Available in 20 kg pails.

Delivery Time : -

Cleaning : Clean equipment with water immediately after use.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.