TEKNOS (M) Sdn. Bhd. PLO 577, Jalan Keluli 8

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TECHNICAL DATASHEET

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Description : W/B TOPCOAT WHITE

Product Number : 257-917-0030

Description : Pigmented waterborne topcoat for spray application on wood

substrate and wood related substrates. It gives glossy finishing for

aesthetic appearance of the coating.

Characteristics

Viscosity : 6 - 16 sec. in DIN 6mm at 25°C

Density : $1.2 \pm 0.02 \text{ kg/l}$

Solid Content : 45 - 51%

VOC : Max 3 %%

Pigments: Does not contain any lead, cadmium or chromate.

Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.

Hardener : Not required

Thinner: Use water to adjust viscosity if required.

Viscosity : As delivered

Film Weight : Apply 80 - 100 g/m².

Drying : 12-15 sec at 120°C jet air with airspeed of 23 m/s.

50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a

circulatory to fresh air proportion 8:2.

Substrate: This product is specially formulated to be applied as topcoat on

Teknos Waterborne Sealers or Primers. Please consult our technical

staff prior to other applications.

Storage

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TECHNICAL DATASHEET

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Description : W/B TOPCOAT WHITE

Product Number : 257-917-0030

Shelf Life : 12 months

Conditions : The product should be stored between 5°C and 35°C. Keep

container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

Delivery

Packaging : Available in 20 kg pails.

Delivery Time : Please allow 6 working days of production and transportation.

Cleaning : Clean equipment with water immediately after use.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.