

# TECHNICAL DATASHEET

**Description** : **W/B TOPCOAT**

**Product Number** : **257-209-8000**

**Description** : Colourless one component waterborne-finished for brushing or spraying application. Due to excellent leveling and clarity, the product produces a very elegant finish when applied as multi-layered coating (minimum of two layers). It can be applied on wood based substrate like MDF, HDF and profiles.

## Characteristics

*Viscosity* : 35 - 45 sec. in DIN 6mm at 25°C  
*Density* : 1.04 ± 0.02 kg/l  
*Solid Content* : 36 - 42%  
*VOC* : Max 3%  
*Classification* : Complies with the Environmental Protection Act of 1990.

## Direction for Use

*Preparation* : Stir well and check before use.  
*Hardener* : Not applicable  
*Thinner* : Use water for application viscosity.  
*Viscosity* : As delivered  
*Film Weight* : min 50 - 100 gsm depending to substrate coverage.  
*Application method* : Airless spraying, Airmix spraying or brushing.  
*Ambient condition* : 28-35°C/ 70-80% RH  
*Drying condition* : Surface Tack Free Time : Approx. 20 mins  
Dry for Stacking : Min. 24 hours

The drying time can be reduced using special drying systems to force drying. The drying times are approximate and may vary depending on the wood quality, ambient temperatures, humidity, ventilation and film thickness.

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**Substrate** : This product is specially formulated to be applied as topcoat on Teknos Waterborne Sealers or Primers. Please consult our technical staff prior to other applications.

## Storage

*Shelf Life* : 12 months

*Conditions* : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

## Delivery

*Packaging* : Available in 20 kg pails.

*Delivery Time* : -

**Cleaning** : Clean equipment with water immediately after use.

**Precautions** : Refer to Safety Data Sheet.

**Health & Safety** : Refer to Safety Data Sheet.