

TECHNICAL DATASHEET

Description : **W/B TOPCOAT**

Product Number : **254-209-0001**

Description : Transparent waterborne topcoat for spray application on wood substrate and wood related substrates. It gives extra clear and matt finishing for aesthetic appearance of the coating.

Characteristics

Viscosity : 60 - 100 sec. in DIN 6mm at 25°C

Density : 1.04 ± 0.02 kg/l

Solid Content : 30 - 36%

VOC : Max 2%

Classification : Complies with the Environmental Protection Act of 1990.

Direction for Use

Preparation : Stir well and check before use.

Hardener : Not applicable

Thinner : Use water for application viscosity.

Viscosity : As delivered

Film Weight : min 50 - 100 gsm depending to substrate coverage.

Application method : Airless spraying, Airmix spraying

Ambient condition : 28-35°C/ 70-80% RH

Drying condition : Surface Tack Free Time : Approx. 20 mins
Dry for Stacking : Min. 24 hours

The drying time can be reduced using special drying systems to force drying. The drying times are approximate and may vary depending on the wood quality, ambient temperatures, humidity, ventilation and film thickness.

Substrate : This product is specially formulated to be applied as topcoat on

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Teknos Waterborne Sealers or Primers. Please consult our technical staff prior to other applications.

Storage

Shelf Life : 12 months

Conditions : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

Delivery

Packaging : Available in 20 kg pails.

Delivery Time : -

Cleaning : Clean equipment with water immediately after use.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.