

# TECHNICAL DATASHEET

**Description** : **W/B TOPCOAT**

**Product Number** : **254-209-0001**

**Description** : Transparent waterborne topcoat for spray application on wood substrate and wood related substrates. It gives extra clear and matt finishing for aesthetic appearance of the coating.

## Characteristics

*Viscosity* : 60 - 100 sec. in DIN 4mm at 25°C.

*Density* : 1.04 ± 0.02 kg/l

*Solid Content* : 30 - 36%

*VOC* : Max 2%

*Classification* : Complies with the Environmental Protection Act of 1990.

## Application

*Preparation* : Stir well and check before use.

*Hardener* : Not applicable

*Thinner* : Use water to adjust viscosity if required.

*Viscosity* : As delivered

*Film Weight* : Apply as per customer application.

*Mode* : Spraying application with spray gun.

*Drying* : Determined at > 30 °C and 70 % - 80% relative humidity:

Drying time varies from 30 min - 2 hours.

The drying time can be reduced using special drying systems to force drying. The drying times are approximate and may vary according to wood quality, temperatures, humidity, ventilation and film thickness.

\*As the layer thickness is of paramount importance for the effectiveness of the product, it is important not to sand the surface too much.

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Please consult our technical staff for further informations.

**Substrate** : This product is specially formulated to be applied as topcoat on Teknos Waterborne Sealers or Primers. Please consult our technical staff prior to other applications.

## Storage

*Shelf Life* : 12 months

*Conditions* : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

## Delivery

*Packaging* : Available in 20 kg pails.

*Delivery Time* : Please allow 6 working days of production and transportation.

**Cleaning** : Clean equipment with water immediately after use.

**Precautions** : Refer to Safety Data Sheet.

**Health & Safety** : Refer to Safety Data Sheet.