

TECHNICAL DATASHEET

Description : **W/B PRINTING INK**

Product Number : **241-203-0000**

Description : Waterborne colourless printing ink for colour colour matching in printing ink 241- to be applied in heavy duty printing machines on TREFFERT COATINGS 231- waterborne basecoats. This product shows good performance in light fastness properties and free from any hazardous heavy metal.

Characteristics

Viscosity : 18 - 22 sec. in DIN 4mm at 25°C.

Density : 1.0 ± 0.1 kg/l

Solid Content : 25 - 28%

VOC : Max 2%

Application

Preparation : Stir well and check before use.

Hardener : Not applicable

Thinner : Use water to adjust viscosity if required.

Viscosity : As delivered

Film Weight : Not applicable.

Mode : Apply in roller machine with a shore hardness of offset rollers of 40-50 (Isobutylene / Isoprene-Copolymer or EPDM-Prepolymer).

Drying : 5 sec. at ventilated air and room temperature.

Substrate : This product is a specially formulated ink concentrate colour matched to Oak Grey and suitable for coating on TEKNOS waterborne or UV basecoats.

Storage

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Description : **W/B PRINTING INK**

Product Number : **241-203-0000**

Shelf Life : 12 months

Conditions : Protect from sunlight and frost.
To be stored at 5 - 35°C.

Delivery

Packaging : Available in 20 kg pails.

Delivery Time : Please allow 6 working days of production and transportation.

Quantity : Minimum quantity is 20 kg.

Cleaning : Clean equipment with water immediately after use.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.