

# TECHNICAL DATASHEET

**Description** : **W/B SPRAY BASECOAT**

**Product Number** : **234-995-0280**

**Description** : Opaque White waterborne basecoat that is tintable into other colour and can be applied by spray in the coating process of solid wood, fibre boards, and particle boards. This product has a dual function of being basecoat and also topcoat while in both cases provides excellent adhesion, sealing and moisture resistance properties.

## Characteristics

*Viscosity* : 35 - 45 sec. in DIN 4mm at 25°C.  
*Density* : 1.10 ± 0.02 kg/l  
*Solid Content* : 43 - 48%  
*VOC* : Max 3%  
*Pigments* : Does not contain any lead, cadmium or chromate.  
*Classification* : Complies with the Environmental Protection Act of 1990.

## Direction for Use

*Preparation* : Stir well and check before use.  
*Hardener* : Not applicable  
*Thinner* : Use water for application viscosity.  
*Viscosity* : As delivered  
*Film Weight* : 90 - 120 gsm depending to substrate coverage.  
*Application method* : Airless spraying, Airmix spraying  
*Ambient condition* : 28-35°C/ 70-80% RH  
*Drying condition* : Surface Tack Free Time : Approx. 20 mins  
Dry for Sanding/Stacking : Min. 2 hours/Max. 24 hours

The drying time can be reduced using special drying systems to force drying. The drying times are approximate and may vary depending on the wood quality, ambient temperatures, humidity, ventilation and film thickness.

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**Substrate** : This product is specially formulated to be applied on well sanded surface and should be cleaned and free from all dirt, dust and oils. Please consult our technical staff prior to other applications.

## Storage

*Shelf Life* : 12 months

*Conditions* : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

## Delivery

*Packaging* : Available in 20 kg pails.

*Delivery Time* : -

**Cleaning** : Clean equipment with water immediately after use.

**Precautions** : Refer to Safety Data Sheet.

**Health & Safety** : Refer to Safety Data Sheet.