

TECHNICAL DATASHEET

Description : **W/B BASECOAT**

Product Number : **231-209-1000**

Description : Pigmented waterborne basecoat to be applied on roller machines in direct coating / printing process of fibreboards and particleboards. Due to good levelling and hiding properties, this product gives an excellent base for subsequent coating layers.

Characteristics

Viscosity : 70 sec. in DIN 6mm at 30°C.
Density : 1,5614 ± 0.02 kg/l
Solid Content : 64%
VOC : 1%
Pigments : Does not contain any lead, cadmium or chromate.
Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.
Hardener : Not required
Thinner : Not required
Viscosity : As delivered
Film Weight :
Mode : Apply in roller machine.
Drying :
12-15 sec at 120°C jet air with airspeed of 23 m/s.
50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.

Substrate : This product is specially formulated to be applied as basecoat on TEKNOS waterborne fillers.
Please consult our technical staff prior to other applications.

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Page: 2 / 2

Description : **W/B BASECOAT**

Product Number : **231-209-1000**

Storage

Shelf Life : 12 months

Conditions : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

Delivery

Packaging : Available in 20 kg pails.

Delivery Time : Please allow 6 working days of production and transportation.

Cleaning : Clean equipment with water immediately after use.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.