

# TECHNICAL DATASHEET

**Description** : **W/B FILLER (CYCLABLE)**

**Product Number** : **211-208-1000**

**Description** : Pigmented waterborne filler with good filling properties and easy sanding to be applied on filler machine for direct coating / printing process for interior use. Due to its high filling properties, the product produces excellent surface after sanding for subsequent coating.

## Characteristics

*Viscosity* : 120 - 140 dPa.s in Dynamic measurement (#2) at 25°C.

*Density* : 1.61 ± 0.02 kg/l

*Solid Content* : 64 - 68%

*VOC* : Max 2%

*Pigments* : Does not contain any lead, cadmium or chromate.

*Classification* : Complies with the Environmental Protection Act of 1990.

## Application

*Preparation* : Stir well and check before use.

*Hardener* : Not applicable

*Thinner* : Use water to adjust viscosity if required.

*Viscosity* : As delivered

*Film Weight* : Apply 40 - 60 g/m<sup>2</sup>.

*Mode* : Apply in roller machine with a shore hardness of offset rollers of 40-50 (Isobutylene / Isoprene-Copolymer or EPDM-Prepolymer).

*Drying* : 12-15 sec at 120°C jet air with airspeed of 23 m/s.  
50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.

**Substrate** : This product is specially formulated to be applied as filler coat on fiberboards. The substrate should be calibrated to a maximum thickness variation of 0.2 mm. In all cases, substrates must be free

# TECHNICAL DATASHEET

**Description** : **W/B FILLER (CYCLABLE)**

**Product Number** : **211-208-1000**

of dust.

Please consult our technical staff prior to other applications.

## **Storage**

*Shelf Life* : 12 months

*Conditions* : Protect from sunlight and frost.  
To be stored at 5 - 35°C.

## **Delivery**

*Packaging* : Available in 20 kg pails.

*Delivery Time* : Please allow 6 working days of production and transportation.

*Quantity* : Minimum quantity is 20 kg.

**Cleaning** : Clean equipment with water immediately after use.

**Precautions** : Refer to Safety Data Sheet.

**Health & Safety** : Refer to Safety Data Sheet.

# TECHNICAL DATASHEET

**Description** : **W/B FILLER (CYCLABLE)**

**Product Number** : **211-208-1000**

**Description** : Pigmented waterborne filler with good filling properties and easy sanding to be applied on filler machine for direct coating / printing process for interior use. Due to its high filling properties, the product produces excellent surface after sanding for subsequent coating.

## Characteristics

*Viscosity* : 120 - 140 dPa.s in Dynamic measurement (#2) at 25°C.

*Density* : 1.61 ± 0.02 kg/l

*Solid Content* : 64 - 68%

*VOC* : Max 2%

*Pigments* : Does not contain any lead, cadmium or chromate.

*Classification* : Complies with the Environmental Protection Act of 1990.

## Application

*Preparation* : Stir well and check before use.

*Hardener* : Not applicable

*Thinner* : Use water to adjust viscosity if required.

*Viscosity* : As delivered

*Film Weight* : Apply 40 - 60 g/m<sup>2</sup>.

*Mode* : Apply in roller machine with a shore hardness of offset rollers of 40-50 (Isobutylene / Isoprene-Copolymer or EPDM-Prepolymer).

*Drying* : 12-15 sec at 120°C jet air with airspeed of 23 m/s.  
50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.

**Substrate** : This product is specially formulated to be applied as filler coat on fiberboards. The substrate should be calibrated to a maximum thickness variation of 0.2 mm. In all cases, substrates must be free

# TECHNICAL DATASHEET

**Description** : **W/B FILLER (CYCLABLE)**

**Product Number** : **211-208-1000**

of dust.

Please consult our technical staff prior to other applications.

## **Storage**

*Shelf Life* : 12 months

*Conditions* : Protect from sunlight and frost.  
To be stored at 5 - 35°C.

## **Delivery**

*Packaging* : Available in 20 kg pails.

*Delivery Time* : Please allow 6 working days of production and transportation.

*Quantity* : Minimum quantity is 20 kg.

**Cleaning** : Clean equipment with water immediately after use.

**Precautions** : Refer to Safety Data Sheet.

**Health & Safety** : Refer to Safety Data Sheet.