

# TECHNICAL DATASHEET

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**Description** : **W/B FILLER-SOFT (CYCL)**

**Product Number** : **211-205-1000**

**Description** : Pigmented and highly filled waterborne filler to be applied in filler machines in the direct coating / printing process of fiberboards. Due to high filling properties, the product produces excellent surface after sanding for subsequent coating.

## Characteristics

*Viscosity* : 67 - 73 sec. in DIN 6mm at 25°C

*Density* : 1.54 ± 0.02 kg/l

*Solid Content* : 58 - 62%

*VOC* : Max 3%

*Pigments* : Does not contain any lead, cadmium or chromate.

## Direction for Use

*Preparation* : Stir well and check before use.

*Hardener* : Not applicable

*Thinner* : Use water for application viscosity.

*Viscosity* : As delivered

*Film Weight* : Apply 40 - 60 g/m<sup>2</sup> one pass.

*Application method* : Apply in roller machine.

*Drying condition* : 12-15 sec at 120°C jet air with airspeed of 23 m/s.  
50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.

For other drying methods please note that the temperature of substrate's surface must exceed 45°C when leaving the drying device.

**Substrate** : This product is specially formulated to be applied as filler coat on

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fiberboards. The substrate should be calibrated to a maximum thickness variation of 0.2 mm. In all cases, substrates must be free of dust.

Please consult our technical staff prior to other applications.

## Storage

*Shelf Life* : 12 months

*Conditions* : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

## Delivery

*Packaging* : Available in 20 kg pail, 200 kg drum and 1250 kg IBC.

*Delivery Time* : -

**Cleaning** : Clean equipment with water immediately after use.

**Precautions** : Refer to Safety Data Sheet.

**Health & Safety** : Refer to Safety Data Sheet.