TEKNOS (M) Sdn. Bhd. (formerly known as Teknos Treffert (M) Sdn. Bhd.) PLO 577, Jalan Keluli 8 Kawasan Perindustrian Pasir Gudang 81700 Pasir Gudang,Johor, Malaysia

T +60 7 251 5115 F +60 7 251 4115 info.malaysia@teknos.com www.teknos.my



# TECHNICAL DATASHEET

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Description :		W/B FILLER-SOFT (CYCL)	
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### Product Number : 211-205-1000

Description

: Pigmented and highly filled waterborne filler to be applied in filler machines in the direct coating / printing process of fiberboards. Due to high filling properties, the product produces excellent surface after sanding for subsequent coating.

### **Characteristics**

Viscosity	:	67 - 73 sec. in DIN 6mm at 25°C
Density	:	1.54 ± 0.02 kg/l
Solid Content	:	58 - 62%
VOC	:	Max 3%
Pigments	:	Does not contain any lead, cadmium or chromate.

#### Application

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Preparation	: Stir well and check before use.
Hardener	: Not applicable
Thinner	: Use water to adjust viscosity if required.
Viscosity	: As delivered
Film Weight	: Apply 40 - 60 g/m <sup>2</sup> one pass.
Mode	: Apply in roller machine with a shore hardness of offset rollers of 40- 50 (Isobutylene / Isoprene-Copolymer or EPDM-Prepolymer).
Drying	<ul> <li>12-15 sec at 120°C jet air with airspeed of 23 m/s.</li> <li>50 sec at 150°C circulatory air with airspeed of 5-7 m/s and a circulatory to fresh air proportion 8:2.</li> </ul>
Substrate	This product is specially formulated to be applied as filler coat on fiberboards. The substrate should be calibrated to a maximum thickness variation of 0.2 mm. In all cases, substrates must be free of dust.

The information in this datasheet is given to the best of our ability based on our laboratory results. As we have no control over the quality of substrate nor the application conditions and methods used, we recommend the user to test the product for the purpose required. We are not liable for any compensation nor damages arising due to improper use of our products. The information contained herein is subject to change without further notice. This leaflet is invalid when it is replaced by a newer version.

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# TECHNICAL DATASHEET

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Description Product Number	:	W/B FILLER-SOFT (CYCL) 211-205-1000
		Please consult our technical staff prior to other applications.
Storage		
Shelf Life	:	12 months
Conditions	:	Protect from sunlight and frost. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances.
		To be stored at 5 - 35 <sup>o</sup> C.
Delivery		
Packaging	:	Available in 20 kg pail, 200 kg drum and 1250 kg IBC.
Delivery Time	:	Please allow 6 working days of production and transportation.
Quantity	:	Except for trial, minimum quantity is 100kg per individual product.
Cleaning	:	Clean equipment with water immediately after use.
Precautions	:	Refer to Safety Data Sheet.
Health & Safety	:	Refer to Safety Data Sheet.