TEKNOS TREFFERT (M) Sdn. Bhd. (formerly known as Treffert Coatings (S.E.A.) F +60 7 251 4115 Sdn. Bhd.) PLO 577, Jalan Keluli 8 Kawasan Perindustrian Pasir Gudang 81700 Pasir Gudang, Johor, Malaysia

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## **TECHNICAL DATASHEET**

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## Description : HPC ANTI SCRATCH TOPCOAT (F/F)

## **Product Number** : 651-244-2000

Description "Anti-Scratch (face to face)" acrylic UV-curable topcoat for roller : application in the coating process of triply parquet, solid wood parquet and veneered flooring panels. Compared to standard HPC Anti Scratch Topcoats, the product shows significant improvement in the scratch resistance.

Characteristics		
Viscosity	:	45 - 55 sec. in DIN 6mm at 25°C
Density	:	1.24 ± 0.02 kg/l
Solid Content	:	98 - 99%
VOC	:	Max 2%
Classification	:	Complies with the Environmental Protection Act of 1990.
Application		
Preparation	:	Stir well and check before use.
Hardener	:	Not required
Thinner	:	Not required
Viscosity	:	As delivered

Film Weight : Apply 8 - 12 g/m<sup>2</sup>. Mode Apply in roller machine with a shore hardness of offset rollers of 40-50 (Isobutylene / Isoprene-Copolymer or EPDM-Prepolymer).

- Semi cure: 80 90 mJ/cm<sup>2</sup> Curing : Full cure: 270 - 280 mJ/cm<sup>2</sup>
- Substrate The product is specially formulated as topcoat to be applied on TEKNOS TREFFERT-COATINGS 661- UV-Curable sealer/ 662- UV-Curtain sealer. Please consult our technical staff prior to other applications.

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## **TECHNICAL DATASHEET**

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Description Product Number		HPC ANTI SCRATCH TOPCOAT (F/F) 651-244-2000
Storage		
Shelf Life	:	6 months
Conditions	:	Protect from sunlight and frost. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances.
		To be stored at 5 - 35 <sup>o</sup> C.
Delivery		
Packaging	:	Available in 20 kg pails.
Delivery Time	:	Please allow 6 working days of production and transportation.
Quantity	:	Minimum quantity is 20 kg.
Cleaning	:	Use solvent such as butyl acetate for cleaning.
Precautions	:	Refer to Safety Data Sheet.
Health & Safety	:	Refer to Safety Data Sheet.