TEKNOS TREFFERT (M) Sdn. Bhd. T + 60.7 251 5115 (formerly known as Treffert Coatings (S.E.A.) F + 60.7 251 4115

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TECHNICAL DATASHEET

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Description : HPC ANTI SCRATCH TOPCOAT

Product Number : 651-206-9000

Description : Anti-scratch acrylic UV-curable topcoat for roller application in the

direct coating/printing process of fiberboards and particleboards. Compared to conventional topcoats, the product shows significant improvement in the scratch resistance caused by hard particles or materials. The anti-scratch topcoat does not show any abrasive

effect and therefore is sandable and re-coatable.

Characteristics

Viscosity : 40 - 50 sec. in DIN 6mm at 25°C

Density : $1.2 \pm 0.02 \text{ kg/l}$

Solid Content : 98 - 99% VOC : Max 2%

Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.

Hardener: Not requiredThinner: Not requiredViscosity: As delivered

Film Weight : Apply 7 - 10 g/m².

Mode : Apply in roller machine with a shore hardness of offset rollers of 40-

50 (Isobutylene / Isoprene-Copolymer or EPDM-Prepolymer).

Curing : Semi cure: 70 - 80 mJ/cm²

Full cure: 130 - 140 mJ/cm²

Substrate : The product is specially formulated as topcoat to be applied on

TEKNOS TREFFERT-COATINGS 661- UV-Curable sealer/ 662- UV-Curtain sealer. Please consult our technical staff prior to other

applications.

The information in this datasheet is given to the best of our ability based on our laboratory results. As we have no control over the quality of substrate nor the application conditions and methods used, we recommend the user to test the product for the purpose required. We are not liable for any compensation nor damages arising due to improper use of our products. The information contained herein is subject to change without further notice. This leaflet is invalid when it is replaced by a newer version. Please ask for the latest version.

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TECHNICAL DATASHEET

Description : HPC ANTI SCRATCH TOPCOAT

Product Number : 651-206-9000

Storage

Shelf Life : 6 months

Conditions : Protect from sunlight and frost. Keep container tightly closed and in

a well ventilated place. Keep away from sources of ignition, heat and

oxidizing substances.

To be stored at 5 - 35 °C.

Delivery

Packaging : Available in 20 kg pails.

Delivery Time : Please allow 6 working days of production and transportation.

Quantity : Minimum quantity is 20 kg.

Cleaning : Use solvent such as butyl acetate for cleaning.

Precautions: Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.