TEKNOS TREFFERT (M) Sdn. Bhd. T + 60.7 251 5115 (formerly known as Treffert Coatings (S.E.A.) F + 60.7 251 4115

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TECHNICAL DATASHEET

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Description : UV BASECOAT YELLOW OXIDE

Product Number : 631-915-0040

Description : Pigmented acrylic UV -curable basecoat for roller application in the

coating process of thin board and / or furniture panels. The UV basecoat shows excellent adhesion, opacity, sealing and leveling

properties.

Characteristics

Viscosity : 45-55 sec. in DIN 6mm at 25°C

Density : $1.20 \pm 0.02 \text{ kg/l}$

Solid Content : 98-99% VOC : Max 3%

Pigments : Does not contain any lead, cadmium or chromate.

Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.

Hardener : Not requiredThinner : Not requiredViscosity : As delivered

Film Weight : Apply 20 - 30 g/m².

Mode : Apply in roller machine with a shore hardness of offset rollers of 40-

50 (Isobutylene / Isoprene-Copolymer or EPDM-Prepolymer).

Curing : Galium lamp: 105-115 mJ/cm2 (UV V)

Substrate : The product is specially formulated as UV basecoat to be applied on

TEKNOS TREFFERT UV sealer and/ or filler. Please consult our

technical staff prior to other applications.

Storage

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TECHNICAL DATASHEET

Product Number : 631-915-0040

Shelf Life : 6 months

Conditions : Protect from sunlight and frost. Keep container tightly closed and in

: UV BASECOAT YELLOW OXIDE

a well ventilated place. Keep away from sources of ignition, heat and

oxidizing substances.

To be stored at 5-35 °C.

Delivery

Description

Packaging : Available in 20 kg pails.

Delivery Time : Please allow 6 working days of production and transportation.

Quantity : Minimum quantity is 20 kg.

Cleaning : Use solvent such as butyl acetate for cleaning.

Precautions: Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.