

TECHNICAL DATASHEET

Description : **UVILUX PUTTY 247**

Product Number : **611-247-0000**

Description : Transparent acrylated UV-curable putty to be applied by filler / putty machines. The product has excellent reactivity, sandability, filling and sealing properties. This product is strongly recommended for close pore systems.

Characteristics

Viscosity : 950 - 1200 dPa.s in Dynamic measurement (#2) at 25°C.

Density : 1.26 ± 0.02 kg/l

Solid Content : 98 - 99%

VOC : Max 2%

Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.

Hardener : Not required

Thinner : Not required

Viscosity : As delivered

Film Weight : Apply 25 - 40 g/m² (depends on the wood pores).

Mode : Apply in roller machine.

Curing : Semi-cure: 70-80 mJ/cm²
Surface cure: 200 - 210 mJ/cm²

Substrate : This product is specially formulated as filler to be applied on WPC or wood substrates with high porosity. Please consult our technical staff prior to other applications.

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Storage

Shelf Life : 6 months
Conditions : Protect from sunlight and frost. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances.

To be stored at 5 - 35 °C.

Delivery

Packaging : Available in 20 kg pails.
Delivery Time : Please allow 6 working days of production and transportation.

Cleaning : Use solvent such as butyl acetate for cleaning.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.