

TECHNICAL DATASHEET

Description : **UVILUX 244-10**

Product Number : **651-244-1000**

Description : High reactivity acrylic UV-curable topcoat for roller application of triply parquet, solid wood parquet and veneered flooring panels. This product delivers a low matt finishing (Gloss:10±5) while providing significant scratch resistance when panels are stacked face to face. (Note: gloss level may vary on different substrates and coating system.)

Characteristics

Viscosity : 45 - 55 sec. in DIN 6mm at 25°C
Density : 1.24 ± 0.02 kg/l
Solid Content : 98 - 99%
VOC : Max 2%
Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.
Hardener : Not required
Thinner : Not required
Viscosity : As delivered
Film Weight : Apply 7 - 10 g/m².
Mode : Apply in roller machine.
Curing : Semi cure: 80 - 90 mJ/cm²
Full cure: 270 - 280 mJ/cm²

Substrate : The product is a specially formulated topcoat to be applied on TEKNOS UV-curable sealers or UV curtain sealers. Please consult our technical staff prior to other applications.

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Storage

Shelf Life : 6 months
Conditions : Protect from sunlight and frost. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances.

To be stored at 5 - 35 °C.

Delivery

Packaging : Available in 20 kg pails.
Delivery Time : Please allow 6 working days of production and transportation.

Cleaning : Use solvent such as butyl acetate for cleaning.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.