

TECHNICAL DATASHEET

Description : **UV PRIMER**
Product Number : **671-209-0001**

Description : Acrylic based UV-curable primer for roller application in the coating process of solid wood parquet and veneered flooring panels. This product promotes adhesion of subsequent UV-coatings.

Characteristics

Viscosity : 50 - 60 sec. in DIN 8mm at 25°C
Density : 1.16 ± 0.02 kg/l
Solid Content : 98 - 99%
VOC : Max 2%
Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.
Hardener : Not required
Thinner : Not required
Viscosity : As delivered
Film Weight : Apply 20 - 25 g/m².
Mode : Apply in roller machine with a shore hardness of offset rollers of 40-50 (Isobutylene / Isoprene-Copolymer or EPDM-Prepolymer).
Curing : Semi-cure: 80 - 90 mJ/cm²
Surface cure: 190 - 200 mJ/cm²

Substrate : The product is a specially formulated primer to be applied on Teknos UV-curable sealers or directly on substrate. Please consult our technical staff prior to other applications.

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Storage

Shelf Life : 6 months
Conditions : Protect from sunlight and frost. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances.

To be stored at 5 - 35 °C.

Delivery

Packaging : Available in 20 kg pails.
Delivery Time : Please allow 6 working days of production and transportation.
Quantity : Minimum quantity is 20 kg.

Cleaning : Use solvent such as butyl acetate for cleaning.

Precautions : Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.