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TECHNICAL DATASHEET

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Description	:	UV PRIMER
Product Number	:	671-209-0001
Description	:	Acrylic based UV-curable primer for roller application in the coating process of solid wood parquet and veneered flooring panels. This product promotes adhesion of subsequent UV-coatings.
Characteristics		
Viscosity	:	50 - 60 sec. in DIN 8mm at 25°C
Density	:	1.16 ± 0.02 kg/l
Solid Content	:	98 - 99%
VOC	:	Max 2%
Classification	:	Complies with the Environmental Protection Act of 1990.
Application		
Preparation	:	Stir well and check before use.
Hardener	:	Not required
Thinner	:	Not required
Viscosity	:	As delivered
Film Weight	:	Apply 20 - 25 g/m ² .
Mode	:	Apply in roller machine.
Curing	:	Semi-cure: 80 - 90 mJ/cm ² Surface cure: 190 - 200 mJ/cm ²
Substrate	:	The product is a specially formulated primer to be applied on Teknos UV-curable sealers or directly on substrate. Please consult our technical staff prior to other applications.

Storage

The information in this datasheet is given to the best of our ability based on our laboratory results. As we have no control over the quality of substrate nor the application conditions and methods used, we recommend the user to test the product for the purpose required. We are not liable for any compensation nor damages arising due to improper use of our products. The information contained herein is subject to change without further notice. This leaflet is invalid when it is replaced by a newer version.

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TECHNICAL DATASHEET

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Description	:	UV PRIMER
Product Number	:	671-209-0001
Shelf Life	:	6 months
Conditions	:	The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

Delivery		
Packaging	:	Available in 20 kg pails.
Delivery Time	:	Please allow 6 working days of production and transportation.
Cleaning	:	Use solvent such as butyl acetate for cleaning.
Precautions	:	Refer to Safety Data Sheet.
Health & Safety	:	Refer to Safety Data Sheet.