TEKNOS (M) Sdn. Bhd. PLO 577, Jalan Keluli 8

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TECHNICAL DATASHEET

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Description : UV SEALER WHITE (HI OPAQUE)

Product Number : 661-993-0680

Description : Epoxy based of pigmented white UV-curable sealer for roller

> application in the coating process of thin board and / or furniture panels. The UV sealer shows excellent adhesion, sealing and

leveling properties.

Characteristics

: 60 - 70 sec. in DIN 6mm at 25°C Viscosity

Density $1.67 \pm 0.02 \text{ kg/l}$

Solid Content : 98 - 99% VOC : Max 2%

Pigments Does not contain any lead, cadmium or chromate.

Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.

Hardener Not required Thinner : Not required Viscosity : As delivered

Film Weight : Apply 20 - 30 g/m².

: Apply in roller machine. Mode

: Semi-cure: 240 - 280 mJ/cm². (1 Gallium lamp) Curing

Full cure: 340 - 380 mJ/cm². (1 Gallium 1 Mercury lamps)

Substrate : The product is specially formulated as UV opaque white sealer to be

applied on Teknos UV sealer or filler. Please consult our technical

staff prior to other applications.

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Description : UV SEALER WHITE (HI OPAQUE)

Product Number : 661-993-0680

Storage

Shelf Life : 12 months

Conditions The product should be stored between 5°C and 35°C. Keep

> container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

Delivery

Packaging : Available in 20 kg pails.

Delivery Time Please allow 6 working days of production and transportation.

Cleaning Use solvent such as butyl acetate for cleaning.

Precautions Refer to Safety Data Sheet.

Health & Safety Refer to Safety Data Sheet.