

# TECHNICAL DATASHEET

**Description** : **UV FILLER (HIGH VISCO)**

**Product Number** : **611-993-0820**

**Description** : Colourless non-bleeding UV curable filler to be applied in filler machines for the coating process of kitchen cabinets and furniture. The product has excellent sealing and filling properties and is specially designed for high porous substrate.

## Characteristics

*Viscosity* : 300 -350 dPa.s in Dynamic measurement (#2) at 25°C.

*Density* : 1.55 ± 0.2 kg/l

*Solid Content* : 98 - 99%

*VOC* : Max 2%

*Classification* : Complies with the Environmental Protection Act of 1990.

## Application

*Preparation* : Stir well and check before use.

*Hardener* : Not required

*Thinner* : Not required

*Viscosity* : As delivered

*Film Weight* : Apply 25 - 35 g/m<sup>2</sup>.

*Mode* : Apply in roller machine.

*Curing* : Surface cure: 90 - 100 mJ/cm<sup>2</sup>

**Substrate** : This product is specially formulated as filler to be applied on wood substrates with high porosity. Please consult our technical staff prior to other applications.

## Storage

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**Description** : **UV FILLER (HIGH VISCO)**

**Product Number** : **611-993-0820**

*Shelf Life* : 6 months

*Conditions* : The product should be stored between 5°C and 35°C. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

## **Delivery**

*Packaging* : Available in 20 kg pails.

*Delivery Time* : Please allow 6 working days of production and transportation.

**Cleaning** : Use solvent such as butyl acetate for cleaning.

**Precautions** : Refer to Safety Data Sheet.

**Health & Safety** : Refer to Safety Data Sheet.