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TECHNICAL DATASHEET

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Description : UV FILLER (LOW VISCO)

Product Number : 611-215-0000

Description : Colourless acrylic UV-curable filler to be applied in filler machines.

The product has excellent sealing and filling properties and is

specially designed for high porous substrate.

Characteristics

Viscosity: 150 - 200 dPa.s in Dynamic measurement (#2) at 25°C.

Density : $1.4 \pm 0.2 \text{ kg/l}$

Solid Content : 98 - 99% VOC : Max 2%

Classification : Complies with the Environmental Protection Act of 1990.

Application

Preparation : Stir well and check before use.

Hardener : Not requiredThinner : Not requiredViscosity : As delivered

Film Weight : Apply 25 - 35 g/m².

Mode : Apply in roller machine.

Curing : Surface cure: 90 - 100 mJ/cm²

Substrate : This product is specially formulated as filler to be applied on wood

substrates with high porosity. Please consult our technical staff prior

to other applications.

Storage

Shelf Life : 6 months

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TECHNICAL DATASHEET

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Description : UV FILLER (LOW VISCO)

Product Number : 611-215-0000

Conditions : The product should be stored between 5°C and 35°C. Keep

container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. Higher temperatures reduce the shelf life. Protect from sunlight and frost.

Delivery

Packaging : Available in 20 kg pails.

Delivery Time : Please allow 6 working days of production and transportation.

Cleaning : Use solvent such as butyl acetate for cleaning.

Precautions: Refer to Safety Data Sheet.

Health & Safety : Refer to Safety Data Sheet.