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TECHNICAL DATASHEET

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Description : WBUV SPRAY TOPCOAT WHITE

Product Number : 454-993-0611

Description : Matt (Gloss:<15) opaque white hydro UV topcoat for spray application in the coating process on solid wood, fibreboards and particleboards for kitchen cabinets. This hydro UV topcoat provides excellent hardness, hiding power, adhesion and chemical resistance. (Note: gloss level may vary on different substrates and coating system.)

Characteristics

| Viscosity | : | 30 - 50 sec. in DIN 4mm at 25 ^o C. |
|----------------|---|---|
| Density | : | 1.17 ± 0.02 kg/l |
| Solid Content | : | 43 - 49% |
| VOC | : | Max 1% |
| Classification | : | Complies with the Environmental Protection Act of 1990. |

Application

| Preparation | : | Stir well and check before use. |
|-------------|---|---|
| Hardener | : | Not applicable |
| Thinner | : | Use water to adjust viscosity if required. |
| Viscosity | : | As delivered |
| Film Weight | : | Apply as per customer application. |
| Curing | : | Full cure: 195 - 210 mJ/cm ² |
| Drying | : | 5 -15 minutes at 60°C - 80°C circulatory air or ventilated air followed by IR exposure. UV-curing should follow after oven drying with all water have been released. (Depend on the coating thickness applied) |
| Substrate | : | This product can be applied on primed or raw wood substrate. Please consult our technical staff prior to other application. |

The information in this datasheet is given to the best of our ability based on our laboratory results. As we have no control over the quality of substrate nor the application conditions and methods used, we recommend the user to test the product for the purpose required. We are not liable for any compensation nor damages arising due to improper use of our products. The information contained herein is subject to change without further notice. This leaflet is invalid when it is replaced by a newer version.

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TECHNICAL DATASHEET

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| Description Product Number | : | WBUV SPRAY TOPCOAT WHITE 454-993-0611 |
|-------------------------------|---|---|
| Storage | | |
| Shelf Life | : | 12 months |
| Conditions | : | Protect from sunlight and frost. Keep container tightly closed and in a well ventilated place. Keep away from sources of ignition, heat and oxidizing substances. |
| | | To be stored at 5 - 35 °C. |
| Delivery | | |
| Packaging | : | Available in 20 kg pails. |
| Delivery Time | : | Please allow 6 working days of production and transportation. |
| Cleaning | : | Clean equipment with water immediately after use. |
| Precautions | : | Refer to Safety Data Sheet. |
| Health & Safety | : | Refer to Safety Data Sheet. |