Specialised coating solutions for interior joinery

We make wood last longer
There are 4 layers to the right coating solution

At Teknos, we look at the challenge from your perspective and work closely with you to create the coating solution that best fits your needs. We believe this collaborative process gives you the greatest possible value and ensures your interior joinery products get the aesthetic look and level of durability you desire.

Products
Get the paints and coatings that are best for your interior joinery substrates and application techniques. We have waterborne and UV coatings that can be used with traditional and contemporary designs, and there is a nearly limitless choice of colours available.

Technical Service
Our expertise and experience is always at your disposal, whether it’s for day-to-day operations or that special one-off project. Technical Service can help with the scoping, testing and implementation of your coating solutions and help to ensure you are compliant with the latest legislation.

Local presence
We’re there, where and when you need us. Our technical competence centers are placed in Denmark and Sweden. We have sales and technical support in 18 countries. We have production facilities in eight of these: Finland, Sweden, Denmark, Germany, Netherlands, Poland, Russia and China.

Commitment
We are committed to developing, manufacturing and delivering paint products and services in a responsible way that respects the environment and the communities we work within.
Porta KMI launches a premium range with a special finish.

When Porta KMI were developing a new premium line in 2014, it became apparent that the new doors would require an even higher standard of finish. In order to ensure the production process was smooth and productivity levels would be high, it was imperative that the doors were also fast drying and stackable.

The task

Porta KMI profile

- Founded in 1992
- 1,800 employees
- Six production facilities
- 95,000 door panels and 85,000 door frames per month
- Active in 36 countries

We make doors last longer

Porta KMI
TEKNOCOAT AQUA PRIMER 1875
TEKNOCOAT AQUA 2577

For manual spraying

TEKNOCOAT AQUA PRIMER 1866
TEKNOCOAT AQUA 2577

For fast curtain coating process WB

We make doors last longer

The process

Teknos technical support worked closely with Porta KMI to identify the right solutions and establish a testing program at the factory in Bolszewo. The tests were supported by Teknos Poland and

Teknos specialists from our central technical service backup team. Carefully selected products from the TEKNOCOAT AQUA product range were tested in spray and curtain coating applications.

The solution

Porta KMI were impressed by the high surface quality of Teknos coatings and their outstanding ability to smooth out unevenness and provide good filling coverage on HDF and MDF fibre substrates. They were also impressed by the high standard and flexibility of Teknos service.

“We made multiple changes during testing and Teknos were always flexible and quick to respond.”

Zdzisław Kwidziński, Head of Research and Development at Porta KMI

“...Teknos is also highly flexible. For example, when we need special colours in small quantities, they support us with fast delivery.”

The delivery times are short and the product quality is consistent.

Product choices

- For manual spraying
  - TEKNOCOAT AQUA PRIMER 1875
  - TEKNOCOAT AQUA 2577

- For coatings in RAL or NCS shades made to customer specifications
  - TEKNOCOAT AQUA 2575 tinted by Teknos and delivered using the just-in-time system.

- For fast curtain coating process WB
  - TEKNOCOAT AQUA PRIMER 1866
  - TEKNOCOAT AQUA 2577
The smart choice for RBI Interiør’s evolving range of Smartpanels

The task

RBI Interiør need tough and long-lasting coatings that can consistently protect the beauty and quality of their Smartpanel systems and fit their commitment to sustainable production. Smartpanels are an easy and time efficient way to create aesthetic and functional interiors. They are based on MDF and are fully prefabricated and painted at the factory. The panels come in a wide range of styles and sizes, are manufactured with V-grooves and attach easily to walls and wood structures.

RBI Interiør profile

Norway’s leading provider of hard flooring, wall and ceiling panelling

- Founded in 1997
- Production capacity of 10 million m² of MDF plates a year
- Annual sales €55 million
- 350+ wall and ceiling panel products

Product choices

- Waterborne primer	AQUAFILLER 1151
- Waterborne topcoat	TEKNOCOAT AQUA 2577
- UV topcoat	UVILUX 6450

The process

The Smartpanel developers involve Teknos technical support in the early stages of product development. Teknos also collaborates closely with RBI Interiør in the development and implementation of its colour collections.

The solution

For in-line production a waterborne topcoat and primer were used. In order to ensure the surface was strong, long-lasting and could quickly seal the product before automatic packaging, a UV solution was selected.

“We are an innovation-driven company, so our suppliers need to be flexible, open to new ideas and capable of contributing the latest technical know-how in support of our development”

Remi Bergstrøm,
Managing Director at RBI Interiør

RBI Interiør
Norway’s leading provider of hard flooring, wall and ceiling panelling

Founded in 1997
Production capacity of 10 million m² of MDF plates a year
Annual sales €55 million
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Smartpanels are an easy and time efficient way to create aesthetic and functional interiors. They are based on MDF and are fully prefabricated and painted at the factory. The panels come in a wide range of styles and sizes, are manufactured with V-grooves and attach easily to walls and wood structures.

We make panels last longer

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Teknos worked closely with Bouygues Construction to determine the right solution and also ensured it was compliant with the M1 fire protection class, the French equivalent of Euroclass B (B-s1,d0). As the fire protection was one of the final jobs before the opening of the AccorHotels Arena, delivery and application had to be timed very carefully.

“What we needed was a colourless, fire-retardant coating which does not detract from the natural appearance of the oak, a coating which can be applied on the boards installed and which fulfils the required M1 fire protection class.”

Denis Vallet, Project Director at Bouygues Construction

The final boards were painted just a few hours before the ceremonial opening by Parisian mayor Anne Hidalgo.

Teknos assisted so 1,200 litres of TEKNOSAFE 2467 Colourless could be delivered overnight to contractors for application.

The solution

The process

Fire protect 75,000 metres of beautiful oak panelling without compromising its beauty – and do it all within an extremely tight schedule!

AccorHotels Arena profile

- International sports and concert venue
- 21,000 seat capacity
- Formerly known as Palais Omnisports de Paris-Bercy
- €96 million renovation in 2014/2015 by Bouygues Construction

Product choices

<table>
<thead>
<tr>
<th>Fire protection</th>
<th>TEKNOSAFE 2467</th>
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</table>

AccorHotels Arena

An outstanding performance at AccorHotels Arena in Paris

The task

We make fire protection look good

“The task

Fire protect 75,000 metres of beautiful oak panelling without compromising its beauty – and do it all within an extremely tight schedule!”

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Production speed was of the utmost importance, so for solid wood mouldings production the solution included a rapid drying water-based UV paint. “Less than two minutes after UV drying, we film-package the mouldings on palettes. The time between the UV oven and packaging is used for final quality control. Teknos paint is crucial for these high speeds.”

For the MDF line a fast-drying waterborne solution provides excellent blocking properties and can be used for both spray and curtain coating. The vast majority of solid wood and MDF mouldings are painted in white NCS S 0502-Y but when necessary Teknos supports with special NCS or RAL shades.

“The application engineers almost always give us an immediate answer. And when not, they find the right solution within a very short time. It’s exactly the support that we need for our high volume production.”

Andrus Rooks, Managing Director at Eesti Höövelliist

Eesti Höövelliist has worked closely with Eesti Höövelliist for over seven years and supply solutions for a wide variety of products. Technical Service plays a pivotal role.

The task

Eesti Höövelliist has a large-scale production with an output of more than 2500 km of mouldings a month. The company needs a coating partner that can supply a very wide range of high-quality coating solutions and that can meet constantly changing needs.

The solution

Production speed was of the utmost importance, so for solid wood mouldings production the solution included a rapid drying water-based UV paint. “Less than two minutes after UV drying, we film-package the mouldings on palettes. The time between the UV oven and packaging is used for final quality control. Teknos paint is crucial for these high speeds.”

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Product choices

- For solid wood mouldings
  - TEKNOCOAT PRIMER 1604
  - TEKNOLUX AQUA 1728

- For MDF mouldings
  - TEKNOCOAT AQUAPRIMER 1866
  - TEKNOCOAT AQUA 2571

Eesti Höövelliist

Covering 2500 km quickly and beautifully

We make mouldings last longer

Eesti Höövelliist profile

- Founded in 1993
- Based in Suure-Jaani, Estonia
- 90% of production is exported
- 185 employees
- Annual sales €25 million

Founded in 1993
Based in Suure-Jaani, Estonia
90% of production is exported
185 employees
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<th>PRIMERS, OPAQUE</th>
<th>Mouldings</th>
<th>Interior doors</th>
<th>Boards &amp; Panels</th>
<th>Product proposition highlights</th>
<th>Gloss</th>
<th>Tinting</th>
<th>Spraying</th>
<th>Roller</th>
<th>Curtain</th>
<th>Vacuum</th>
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<tbody>
<tr>
<td>AQUAFILLER 1100</td>
<td>Fast drying white filler with good filling and sanding properties.</td>
<td>n.a.</td>
<td>no</td>
<td></td>
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<tr>
<td>AQUAFILLER 1151</td>
<td>Fast drying white filler preparing the surface for the high speed production lines</td>
<td>n.a.</td>
<td>no</td>
<td></td>
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<tr>
<td>TEKNOCOAT AQUA 1875</td>
<td>Filter with excellent edge covering properties and optimised for visual appearance by minimising grain raise. The filter dries fast and offers good sanding properties</td>
<td>n.a.</td>
<td>Factory tinted</td>
<td></td>
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<tr>
<td>TEKNOCOAT AQUA PRIMER 1887</td>
<td>Interior white knot sealer for pine wood. Efficiency documented by NTI, shows excellent sealing efficiency compared to market standard</td>
<td>n.a.</td>
<td>no</td>
<td></td>
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<tr>
<td>TEKNOCOAT AQUA PRIMER 1888</td>
<td>Interior white anti stain sealer. Highly efficient, offers excellent edge sealing properties and fast drying</td>
<td>n.a.</td>
<td>no</td>
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<tr>
<th>STAINS</th>
<th>Mouldings</th>
<th>Interior doors</th>
<th>Boards &amp; Panels</th>
<th>Product proposition highlights</th>
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<th>Tinting</th>
<th>Spraying</th>
<th>Roller</th>
<th>Curtain</th>
<th>Vacuum</th>
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<tbody>
<tr>
<td>TEKNOSTAIN 1993</td>
<td>Cost efficient waterborne stain tintable using TECHNOCOLOR</td>
<td>no</td>
<td>yes</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>TEKNOSTAIN 1996</td>
<td>Waterborne stain for on-site tinting</td>
<td>no</td>
<td>no</td>
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<table>
<thead>
<tr>
<th>TOPCOAT, CLEAR</th>
<th>Mouldings</th>
<th>Interior doors</th>
<th>Boards &amp; Panels</th>
<th>Product proposition highlights</th>
<th>Gloss</th>
<th>Tinting</th>
<th>Spraying</th>
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<th>Curtain</th>
<th>Vacuum</th>
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<tbody>
<tr>
<td>TEKNOCLEAR AQUA 1331</td>
<td>All round product for high pressure vertical and horizontal spraying</td>
<td>10-50</td>
<td>no</td>
<td></td>
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<tr>
<td>TEKNOCLEAR AQUA 1334</td>
<td>High initial hardness, good stacking and early mar resistance, with excellent flow at low film thickness</td>
<td>10-60</td>
<td>no</td>
<td></td>
<td></td>
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<tr>
<td>TEKNOCLEAR AQUA 1338</td>
<td>Best transparency (3 layers fully transparent), with excellent flow at low film thickness</td>
<td>10-60</td>
<td>no</td>
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<tr>
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<tbody>
<tr>
<td>TEKNOCOAT AQUA 2550</td>
<td>Standard colours, group &quot;M1&quot; in Emission Classification, cost efficient</td>
<td>10-35</td>
<td>no</td>
<td></td>
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<tr>
<td>TEKNOCOAT AQUA 2575</td>
<td>Fast drying, appropriate for high speed production lines, good blocking properties</td>
<td>10-35</td>
<td>yes</td>
<td></td>
<td></td>
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<tr>
<td>TEKNOCOAT AQUA 2577</td>
<td>Fast drying, appropriate for high speed production lines, good blocking properties and anti-burnish effect</td>
<td>25</td>
<td>yes</td>
<td></td>
<td></td>
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<tr>
<td>TEKNOCOAT AQUA 2580</td>
<td>Creates hard surface, excellent filling and blocking properties, appropriate for high speed production lines</td>
<td>25</td>
<td>yes</td>
<td></td>
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<tr>
<td>TEKNOCOAT AQUA 2585</td>
<td>Topcoat with excellent chemical resistance (ethanol &amp; coffee) and anti-burnish effect</td>
<td>35</td>
<td>no</td>
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<tr>
<th>ACID</th>
<th>Mouldings</th>
<th>Interior doors</th>
<th>Boards &amp; Panels</th>
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<tbody>
<tr>
<td>TECHNOCOAT PRIMER 1603</td>
<td>E1 approval</td>
<td>n.a.</td>
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<tr>
<td>TECHNOCOAT PRIMER 1604</td>
<td>Fast drying primer</td>
<td>n.a.</td>
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<tr>
<th>UV WATERBORNE</th>
<th>Mouldings</th>
<th>Interior doors</th>
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<tbody>
<tr>
<td>TEKNOLUX AQUA 1429-33</td>
<td>Good blocking and wetting properties</td>
<td>no</td>
<td>no</td>
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<tr>
<td>TEKNOLUX AQUA 1429</td>
<td>Good blocking properties, R2</td>
<td>5-50</td>
<td>no</td>
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<tr>
<td>TEKNOLUX AQUA 1728</td>
<td>Hard wearing enamel</td>
<td>25</td>
<td>yes</td>
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<table>
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<tr>
<th>100% UV</th>
<th>Mouldings</th>
<th>Interior doors</th>
<th>Boards &amp; Panels</th>
<th>Product proposition highlights</th>
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<tbody>
<tr>
<td>UVILUX SEALER 1438</td>
<td>Adhesion to melamine, good sanding properties</td>
<td>no</td>
<td>no</td>
<td></td>
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<td>UVILUX SEALER 1455</td>
<td>Clear knot sealer</td>
<td>no</td>
<td>no</td>
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<tr>
<td>UVILUX 1456</td>
<td>Good filling and sanding properties</td>
<td>no</td>
<td>no</td>
<td></td>
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<tr>
<td>UVILUX 1493</td>
<td>Good adhesion, sandability properties</td>
<td>no</td>
<td>no</td>
<td></td>
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<tr>
<td>UVILUX 1754</td>
<td>Good hiding power</td>
<td>n.a.</td>
<td>Factory tinted</td>
<td></td>
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<tr>
<td>UVILUX 1760</td>
<td>Specialized opti-roller primer</td>
<td>n.a.</td>
<td>Factory tinted</td>
<td></td>
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<tr>
<td>UVILUX 6450</td>
<td>Good flow, high resistance against chemicals and wear and tear</td>
<td>10-40</td>
<td>no</td>
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<tr>
<td>UVILUX 1490</td>
<td>Good flow, high resistance against chemicals and wear and tear</td>
<td>20-40</td>
<td>no</td>
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<tr>
<td>UVILUX 1453</td>
<td>Comb-coat, sealer and topcoat in one product</td>
<td>25</td>
<td>no</td>
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<tr>
<td>UVILUX 1745</td>
<td>Good hiding power, high resistance against chemicals and wear and tear</td>
<td>20-95</td>
<td>Factory tinted</td>
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<tr>
<td>UVILUX 6790</td>
<td>Pigmented UV topcoat with good hiding power, high resistance against chemicals and wear and tear</td>
<td>25</td>
<td>Factory tinted</td>
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<tr>
<th>FIRE RETARDANT</th>
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<th>Curtain</th>
<th>Vacuum</th>
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</thead>
<tbody>
<tr>
<td>TECHNOSAFE 2467</td>
<td>Intumescent, clear lacquer applied on any wood based substrate. Classification B-s1,d0</td>
<td>no</td>
<td>no</td>
<td></td>
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<tr>
<td>TEKNOCLEAR AQUA 1331</td>
<td>Clear topcoat for TECHNOSAFE 2467 - this version of TEKNOCLEAR AQUA 1331 is a special designed version only to be used over TECHNOSAFE 2467. Classification B-s1,d0</td>
<td>6</td>
<td>no</td>
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</table>
Teknos Group Companies

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Business ID: 2203752-5 - Teknos Oy

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The Teknos Group

Teknos is one of Europe’s leading suppliers of industrial coatings with a strong position in retail and architectural coatings.

Teknos has its own production in seven countries: Finland, Sweden, Denmark, Germany, Poland, Russia and China. In addition, Teknos has sales companies in 18 countries and exports to more than 20 countries via a well-established network of dealers.

Teknos employs around 1300 staff. Established in 1948, Teknos is and one of Finland’s largest family-owned businesses.

Group companies

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