



# HERE'S HOW YOU GET AHEAD OF THE GAME IN PVC WINDOW PROTECTION — FIVE ESSENTIALS

#### LEAVE FILM BEHIND

By using the right kind of coating instead of film, you can get a material that adheres not only to PVC profiles and coextruded seals but also to mixed forms of construction. You can also save cost with the flexibility to order exactly the right amount of material.

IMPROVE WEATHER RESISTANCE AND LIGHTFASTNESS

Make sure your windows can withstand the unpredictable elements:

Make sure your windows can withstand the unpredictable elements: choose an advanced coating solution designed for superior weather and UV resistance.

SPEED UP PRODUCTION

You can employ a single-coat solution with fast-drying properties to maximize your production capacity and output, with no compromise on the quality of window protection.

ENSURE EASY MAINTENANCE

With an advanced coating solution, in contrast to film, surfaces are easy to maintain, and scratches and other damage are easy to rectify.

MAKE PVC WINDOWS MORE SUSTAINABLE

As sustainability is a growing concern across every industry, you can adopt a waterborne coating solution to reduce the environmental impact of PVC windows.



# READY TO MEET YOUR CHALLENGES: DISCOVER HYDROPUR 2K COLOR — PIONEERING COATING SOLUTION FOR PVC WINDOWS



Teknos offers a new waterborne polyurethane colored coating specially developed for unplasticized PVC (uPVC) and glass-fibre reinforced plastic (GRP). HYDROPUR 2K COLOR is ideal for application as a single-layer coating for both exterior and interior surfaces, offering excellent weather resistance, lightfastness and long-term elasticity.

#### **PRODUCT FACTS**

**VERSIONS** HYDROPUR 2K COLOR 7515-20

HYDROPUR 2K COLOR 7515-30

HYDROPUR 2K COLOR 7516-15 STRUKTUR

**COLOURS** RAL and NCS S colour cards

**GLOSS LEVEL** Colored coating: Satin 20, Satin 30

Texture: Matt 15

**APPLICATION** • Gravity feed gun

Air-assisted or airless spraying

**CONTAINER SIZE** • Paint: 2.47 L, 8.2 L

■ Hardener: 1 kg, 5 kg

MIXING RATIO 10:1 by weight

DRYING TIMES		
Dust dry after	30 minutes	
Touch dry after	90 minutes	
Sandable after	3 hours	
Recoatable after	3 hours	
Fully dry after	24 hours	

Note: Chemically resistant after 14 days

#### **COATING RECOMMENDATION**

PVC/GRP	HYDROPUR 2K COLOR 7515	HYDROPUR 2K COLOR 7516 STRUKTUR	
SURFACE PREPARATION	Cleaning with REINIGUNGSMITTEL 1530-98	Cleaning with REINIGUNGSMITTEL 1530-98	
FIRST COAT	HYDROPUR 2K COLOR 7515	HYDROPUR 2K COLOR 7516 STRUKTUR	

### TEST REPORT SUMMARY HYDROPUR 2K COLOR 7515 WEATHERING ON UPVC

Testing of Fastness to weathering (colour fastness) and Resistance to weathering (cross-cut test) after artificial weathering according to Technical appendix, section A, CAT.5 to RAL-GZ 716 (issue July 2018) on colourcoated window profiles made of PVC-U.

STANDARD	Artificial weathering according to DIN EN 513: 2019-03, procedure 1 (simulation of a moderate climate zone M) up to a total irradiation dose equivalent of 8 GJ/m2 in the wave length range of 300 nm to 800 nm.HYDROPUR 2K COLOR 7516 STRUKTUR			
RESULTS	Fastness to weathering			
	Grey scale A02	Colour distance Δ E*00	Gloss (600)	
RAL 6009	4	1.3	24-32 (28 at delivery)	
RAL 5011	4	0.8	22-28 (28 at delivery)	
RAL 9006 + HYDROPUR DECKLACK 2K 7590	4-5	0.2	11-12 (9 at delivery)	
RAL 9001	4-5	0.1	37-39 (38 at delivery)	
RAL 7016	4-5	0.6	29-32 (31 at delivery)	
	Resistance to weathering - adhesion of coating (cross-cut test)			
RALS	Before artificial weathering	Gt O		
	After artificial weathering 8GJ/m2	Gt 0 The cut edges were completely smooth, none of the squares of the grid had chipped off.		

### INTERESTED IN A NEW COATING SOLUTION FOR PVC WINDOWS?

Contact us to learn more!

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