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# **HOW TO READ THE** PRODUCT CATALOGUE

# **PICTOGRAMS**











Gravity Feed Gun



Suction Cup Gun



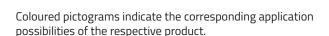
Airless-(Airmix) Spray Application













Shades / Gloss level



Mixing ratio (lacquer/filler etc. to hardener)

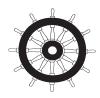




Dilution / Thinner

**NOTE:** The given product descriptions are not complete. Therefore, detailed product data sheets are available for all products.

# **CERTIFICATE**



#### IMO certified products (according to Directive 2014/90/EU)

IMO certified products are permitted in interior wood construction for cargo ships with a gross tonnage of at least 300 (e.g. ferries, container ships, inland waterway vessels) and passenger ships with a gross tonnage of at least 100 (e.g. cruise ships).





# **PRIMERS / FILLERS**



#### **KORRO PVB 3040-10**

1C primer based on polyvinyl butyral. Used as temporary protection on blast-cleaned steel and aluminium. Compatible with alkyd, acrylate, solventborne and waterborne paints.



White, light-grey, red



Dust dry after: 10 minutes Recoatable after: 2–4 hours



TEKNOSOLV 9514















#### **OW COMBI 2315**

Open-pore 1C wood coating for interior use. Much higher resistance properties than nitrocellulose coatings. High filling power. Can easily be painted over and renovated.

The product can be used in painting lines.

If higher resistance is required, OW COMBI 2315 can be hardened with OWEDUR 5026-99 HARDENER, mixing ratio: 10:1.

For furniture and interior areas.



Grain-accentuating Gloss level: 05,10,15,40,60,90



Dust dry after: 10 minutes Recoatable after: 3 hours



OWECELL D 1500-98 CELLULOSE THINNER. When using with OWEDUR 5026-99 HARDENER, OWEDUR 6020-98 THINNER SHORT must be used.



371260 - OWEDUR 5026-99 HARDENER Pot Life: 1 day















#### **OW COMBI 2316**

Open-pore 1C wood coating for a natural effect in interior use. Much higher resistance properties than nitrocellulose coatings. High filling power. Can easily be painted over and renovated.

The product can be used in painting lines.

If higher resistance is required, OW COMBI 2316 can be hardened with OWEDUR 5026-99 HARDENER, mixing ratio: 10:1.

For furniture and interior areas.



Lightening Gloss level: 05,10,15,40



Dust dry after: 10 minutes Recoatable after: 3 hours



OWECELL D 1500-98 CELLULOSE THINNER. When using with OWEDUR 5026-99 HARDENER, OWEDUR 6020-98 THINNER SHORT must be used.



371260 - OWEDUR 5026-99 HARDENER Pot Life: 1 day with 371260 OWEDUR 5026-99 HARDENER













# **TOP COATINGS**



#### **TEKNOART 2303**

Nictrocellulose coating for extremely matt results on architectural models made out of plaster and wood.

The varnish enables filigree work and can be applied with a gravity feed gun with a fine nozzle, as usual in model making.



White Gloss level: 02



Dust dry after: 10 minutes Recoatable after: 3 hours



OWECELL D 1500-98 CELLULOSE THINNER. When using with OWEDUR 5026-99 HARDENER, OWEDUR 6020-98 THINNER SHORT must be used.



371260 - OWEDUR 5026-99 HARDENER Pot Life: 1 day













# 2C PRODUCTS SOLVENT-BASED



# **PRIMERS / FILLERS**



### **ALPOLAN UNIVERSALGRUND 2420-00**

Clear 2C primer. Suitable for insulating wood that is rich in active substances as well as for strengthening wood based materials such as MDF boards.

Can also be used as a sealing primer.



Also as a glossy top coat in clear coatings on natural wood.

Cannot be used on wood that has been bleached with peroxide.

Furniture construction, interiors, shop fittings, kitchens, boatbuilding



Dust dry after: 10 minutes Recoatable after: 12 hours



2:1 (lacquer to hardener, by weight or volume) H24300 - ALPOLAN UNIVERSALGRUND 2430-99 HARDENER. Pot Life: 8 hours















#### **ALPOLAN MARINE VARNISH 2420**

Clear, fast-drying and effectively filling primer for PUR builds. Good sandability. Suitable for insulating wood that is rich in active substances. Can be applied in several coats in quick succession. Cannot be used on wood that has been bleached with peroxide.

UV-protected version especially suitable for outdoor use, for example for boats.



Gloss level: 80



Dust dry after: 10 minutes Recoatable after: 1-2 hours



2:1 (lacquer to hardener, either weight or volume ratio) H24300 - ALPOLAN UNIVERSALGRUND 2430-99 HARDENER. Pot Life: 8 hours















# **SUPREMO FÜLLGRUND 3910-00**

Clear, fast-drying and effectively filling primer for PUR builds. Good sandability. Suitable for insulating wood that is rich in active substances. Can be applied in several coats in quick succession. Cannot be used on wood that has been bleached with peroxide.

Furniture, interiors, shopfittings, kitchens, general carpentry work. Very suitable for high-quality, closed-pore coatings on high-grade wood.



Dust dry after: 10 minutes Recoatable after: 1–2 hours



4:1 (lacquer to hardener, either weight or volume ratio). H39100 - SUPREMO FÜLLGRUND 3910-99 HARDENER. Pot Life: 1 hour















#### **ISOFILL 1070-00**

Solvent-based 2C insulating filler. This product provides excellent insulation on high-quality wood-based boards in rooms with high humidity. Due to the high level of penetration into the substrate, the filler provides optimum insulation against the penetration of moisture.



The very high filling properties and excellent adhesion to vertical surfaces round off the special properties of the product.

The product can also be used for ship interior fittings.



White



Dust dry after: 10 minutes Recoatable after: 4 hours



VERDÜNNER 1300-98 NORMAL or VERDÜNNER 0950-98 SLOW



10:1 (hardener to filler, by weight) Volumetric: 100 ml hardener to 800 ml filler H90100 - UNIPUR 279 / 1910-99 HARDENER. Pot Life: 2-3 hours













# TOP COATINGS



#### **ALPOCRYL KF 5372**

Extremely scratch-resistant, solvent-based 2K polyurethane top coat with very good weather, chemical and mechanical resistences on various wood substrates as well as excellent adhesion and high hiding power.

Suitable for furniture, interior construction, doors, kitchen and shop fittings.



RAL and NCS colours Other colours on request Gloss level: 30



Dust dry after: 10 minutes Recoatable after: 2 hours



VERDÜNNER 1300-98 NORMAL or VERDÜNNER 0950-98 SLOW



4:1 (Varnish to hardener, by weight or volume). H90100 - UNIPUR 279 / 1910-99 HARDENER. Pot Life: 10 hours















# **ALPOCRYL LE 5393**

High-quality, solvent-based 2C polyurethane topcoat with very good weather, chemical and mechanical resistances on various substrates as well as excellent adhesion and high hiding power.

Suitable for various surfaces such as wood, MDF, chipboard, metal, glass or plastic for furniture manufacturing.



RAL and NCS colours Other colours on request Gloss level: 40



Dust dry after: 10 minutes Recoatable after: 2 to max. 48 hours



Dilute to application viscosity using VERDÜNNER 0950-98 (SLOW) or VERDÜNNER 1300-98 (FAST).



10:1 (varnish to hardener, by weight and volume). H90100 - UNIPUR 279 / 1910-99 HARDENER. Pot Life: 8 hours, depending on colour















#### **ALPOCRYL LH 5356**

High-quality, solvent-based 2C polyurethane topcoat with very good weather, chemical and mechanical resistances on various substrates as well as excellent adhesion and high hiding power.

Suitable for various surfaces such as wood, MDF, chipboard, metal, glass or plastic for furniture manufacturing.



RAL and NCS colours Other colours on request Gloss level: 15, 20



Dust dry after: 10 minutes Recoatable after: 2 hours



VERDÜNNER 1300-98 NORMAL or VERDÜNNER 0950-98 SLOW



10:1 (coating to hardener, by weight). H90100 - UNIPUR 279 / 1910-99 HARDENER. Pot Life: 8 hours

















#### **OWEDUR 4350**

Fast-hardening, polishable 2C polyurethane highgloss coating for luxury interiors.OWEDUR 4350 provides a high-quality, strong surface with high scratch resistance.

Finishing kitchen and bathroom fronts as well as for high-quality furniture, shop and interior fittings.



RAL and NCS colours Other colours on request Gloss level: 90



Dust dry after: 30 minutes Recoatable after: 12 hours



OWEDUR 5046-98 THINNER



3:1 (varnish to hardener, by weight and volume). H50370 - OWEDUR 5037-99 HARDENER FOR HIGH GLOSS LACQUER. Pot Life: 2 hours















### **TEKNOCRYL 2540**

2C acrylic based top coat with isocyanate-free hardener. Very good resistance to abrasion and weather.



Teknotint Gloss level: 50



Dust dry after: 2 hours Recoatable after: 6 to 20 hours



TEKNOSOLV 9521 and 6220



3 (base) to 2 TEKNOCRYL 2K HARDENER 7326















# **CLEAR COATINGS**



#### **SUPREMO KLARLACK 3990**

Clear, fast-drying, grain-accentuating, solventborne 2C primer and top coat with a surface that has a pleasant feel. Easy to use.

Also particularly suitable for application to vertical surfaces due to its good adhesion to vertical surfaces.

Can be used on wood that has been bleached with peroxide.

Furniture, interior fittings, kitchen fittings, shopfitting, interior doors, general carpentry.



Gloss level: 02,05,15,40,50,90



Dust dry after: 15 minutes Recoatable after: 3 hours



VERDÜNNER 1300-98 NORMAL or VERDÜNNER 0950-98 SLOW



10:1 (varnish to hardener, by weight or volume). H90100 - UNIPUR 279 / 1910-99 HARDENER. Pot Life: 8 hours, max. 48 hours, but with decreasing quality















#### **BASCODUR 3312**

2C polyurethane high-gloss varnish for high-class interiors.

Produces an attractive, heavy-duty surface with a high abrasion resistance.

For finishing kitchen and bathroom fronts as well as for high-quality furniture, shop and interior fittings.



Gloss level: 95



Dust dry after: 90 minutes



OWEDUR 5046-98 THINNER MIDDLE



2:1 (varnish to hardener, by weight). H50370 - OWEDUR 5037-99 HARDENER FOR HIGH GLOSS LACQUER. Pot Life: 1.5 hours















#### **VELLUTO SOFTLACK 5399**

Clear 2C PU effect coating with a velvety soft, almost invisible, ultra-matt surface. The product is characterised by its very low tendency to form shiny areas.

For the final coat on surfaces that are not exposed to high chemical stress (e.g. furniture and interiors)



Gloss level: 05



Dust dry after: 60 minutes



5-10 % thinner VERDÜNNER 1300-98 (FAST) or VERDÜNNER 0950-98 (SLOW)



4:1 (Varnish to hardener, by weight or volume). H90100 - UNIPUR 279 / 1910-99 HARDENER. Pot Life: 2 hours











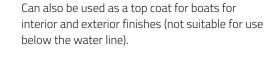




#### **ALPOCRYL KLARLACK 5454**

Solvent-borne 2C clear lacquer für interior and exterior.

For high-quality coating of hard-PVC, metal, wood and coloured coating-systems.





Gloss level: 15,50,60,90



Dust dry after: 10 minutes Recoatable after: 12 hours



Thin to application viscosity with VERDÜNNER 0950-98 (SLOW) or VERDÜNNER 1300-98 (FAST)



4:1 by volume with hardener. H90100 - UNIPUR 279 / 1910-99 HARDENER. Pot Life: 8 hours















## **ALPOCRYL KLARLACK 1495**

Clear 2C lacquer with high filling capacity. For high-gloss surfaces. Suitable for polishing.

High quality lacquer for furniture and interiors as well as kitchens and shop fittings.

Can also be used as a top coat for boats for interior and exterior finishes (not suitable for use below the water line).

Clear lacquer for use on utility vehicles.



Gloss level: 95



Dust dry after: 20 minutes Recoatable after: 16 hours



Thin to application viscosity with VERDÜNNER 0950-98 (medium) or VERDÜNNER 1300-98 (fast).



2:1 (lacquer to hardener, by weight or volume). H90100 - UNIPUR 279 / 1910-99 HARDENER. Pot Life: 3-4 hours













# **SPECIAL PRODUCTS**



STRUKTURPULVER 140S 0664-00

STRUCTURAL POWDER



STRUKTURPULVER D30 6191-00

STRUCTURAL POWDER



# 1C PRODUCTS WATER-BASED

# **PRIMERS / FILLERS**



## **TEKNOCOAT AQUA PRIMER 1866-07**

1C primer fast drying with good filling, levelling and sanding properties. Suitable for interior wood, panels and fibreboards.



White



Recoatable after: 2 hours



Water















# **AQUAFILLER 1100-00**

1C primer based on acrylic. The product dries quickly and has good filling and sanding properties. Suitable for interior wood, MDF, laths and fibre boards.



White



Dust dry after: 30 minutes Recoatable after: 1 hour



Water













# **TOP COATINGS**



#### **MOTIVO COLORATO 2070**

Coloured, water-borne, quick-drying 1C top coat. Non-blocking and elastic with optimum levelling.

For furniture, interiors and general carpentry work.



RAL and NCS shade cards Other shades available upon request. Gloss level: 15, 30, 50



Dust dry after: 30 minutes Recoatable after: 2 hours



With water if necessary













# **CLEAR COATINGS**



#### **MOTIVO KLARLACK 2080**

Clear, water-borne, quick-drying 1C top coat. Can be used as base and top coat with good grain accentuation. Non-blocking and elastic.

For furniture, interiors and general carpentry work.



Gloss level: 05, 15, 30



Dust dry after: 30 minutes Recoatable after: 2 hours



With water if necessary















### **MOTIVO ENDURO 2090**

Water-borne 1C clear coating for wood with excellent chemical resistance.

Very good filling power, very good scratch resistance as well as good grain accentuation.

The product can be used on all wood species and as a top coating for colour coated surfaces.

The coating contains light protection agents that effectively delay yellowing of the wood.

Interiors, furniture, kitchens or surfaces which are exposed to high chemical stress.



Gloss level: 15, 30



Dust dry after: 30 minutes Recoatable after: 2.5 hours



With water if necessary













# 2C PRODUCTS WATER-BASED

# **PRIMERS / FILLERS**



#### **HYDROFILL PREMIUM 6338-00**

Water-borne, high-solid, thixotropic, white spray filler. The product is hallmarked by its high filling capacity, fast-drying qualities and excellent sandability.

With 2C application also suitable as an insulating filler for wet rooms.

HYDROFILL PREMIUM 6338-00 as 1C application: Use for high-quality interior fittings and furniture in interiors.

HYDROFILL PREMIUM 6338-00 as 2C application: As a primer on conventional woods as well as on wooden material boards such as MDF, with good blocking effect against substances contained in the wood.



White



Dust dry after: 30 minutes Recoatable after: 3 hours



SPEZIALVERDÜNNER 1020-98 for adjusting the required processing viscosity and improving dispersal



20:1 (coating to hardener, by weight). H39590 - MOTIVO 3959-99 HARDENER. Pot Life: 3 hours













# **TOP COATINGS**



### **AQUAFINE 8336**

Pigmented, water-borne 2C-polyurethane coating.

Suitable for laminated MDF and particle board, can also be used on untreated MDF in combination with HYDROFILL PREMIUM 6338. Surfaces coated with AQUAFINE 8336 have a very smooth surface as well as very high resistance levels.



RAL and NCS colours Other colours on request Gloss level: 20



Dust dry after: 30 minutes Recoatable after: 12 hours



With Water



10:1 (coating to hardener, by weight). H75150 - HYDROPUR 7515-99 HARDENER. Pot Life: 2-3 hours















#### **OWOHNEDUR 8301**

Water-borne 2C polyurethane coating, available as colourless and pigmented types.

The product is quick-drying, has a high gloss level, outstanding brilliance, as well as a high mechanical and chemical resistance.

For interior design, furniture, kitchens and bathrooms.



Colourless, according to RAL and NCS S colour charts, as well as special colours Gloss level: 90



Recoatable after: 1 hour



Process in supplied form



100:35 (varnish to hardener, by weight). Use a stirrer to mix the hardener for approx. 2 min until it has a homogeneous consistency. 871430 - OWEDUR 1058-99 HARDENER. Pot Life: 2 hours.

The end of pot life is not apparent by the mixture gelling. Do not continue to process a coating mixture which is older than 2 h, even if the coating is still liquid.













# **CLEAR COATINGS**



#### **HYDROPUR MERO 2595**

Water-borne 2C polyurethane lacquer, resistant to yellowing, for wood in interiors. The surface has excellent scratch resistance and a very matte surface. HYDROPUR MERO 2595 lends the coated surfaces an untreated wood effect. Please refer to our VTM 5559 (VTM - Technical Process Data Sheet).

For furniture, interiors, shop fittings etc.



Gloss level: 02



Dust dry after: 30 minutes



As required 0-10% with water or SPEZIALVERDÜNNER 1020-98



10:1 (coating to hardener by weight)
Use a stirrer to mix the hardener for approx.
2 mins. until it has a homogeneous consistency.
H39590 - MOTIVO 3959-99 HARDENER.
H45450 - PUR 4545-99 HARDENER.

Pot Life: 3 hours.

The end of the pot life is not indicated by gelling of the mixture. A varnish mixture that is older than 3 hours may not be used, even if the varnish is still













# **CLEAR COATINGS**



#### **OWOHNEDUR 8301**

Water-borne colourless 2C polyurethane coating.

The polishable product is quick-drying, has a high gloss level, outstanding brilliance, as well as a high mechanical and chemical resistance.

For interior design, furniture, kitchens and bathrooms.



Colourless Gloss level: 90



Recoatable after: 1 hour



Process in supplied form



100:35 (varnish to hardener, by weight) Use a stirrer to mix the hardener for approx. 2 min until it has a homogeneous consistency. 871430 - OWEDUR 1058-99 HARDENER. Pot Life: 2 hours.

The end of pot life is not apparent by the mixture gelling. Do not continue to process a coating mixture which is older than 2 h, even if the coating is still liquid.















## **VELLUTO AQUASOFT 5396**

Colourless 2C-PUR varnish on water base. By varnishing clear or coloure coat, it creates a dull matt and a noticeable velvet surface.

For furniture, interiors and general carpentry work.



Colourless Gloss level: 05



Dust dry after: 30 minutes Recoatable after: 16 hours



With water



15:1 (coating to hardener by weight). Use a stirrer to mix the hardener for approx. 2 mins. until it has a homogeneous consistency. H75150 - HYDROPUR 7515-99 HARDENER. Pot Life: 4 hours.













# **OILS SOLVENT-BASED**

# OILS



# HARTÖL 6448

Fast drying high solid oil, made from organic raw materials for use in industrial and hand applications as surface treatment for parquet flooring and furniture.



Colourless, low-viscosity Gloss level: 15



The material is supplied ready for use



Maintenance Instructions: Finished surfaces can be refreshed using commonly available care products (creams and oils) We recommend the use of our PFLEGESPRAYÖL 1413.















## **GLANZÖL 1410**

Thin, glossy preservative oil based on natural raw materials. For the treatment of wooden floors, stairs and furniture. Good mechanical resistance. Quick-drying.

Preservative oils for all wood species in parquet floor, stair construction and furniture.



Gloss level: 80



Dust dry after: 2-3 hours Recoatable after: 8-10 hours



Ready for use. If necessary dilute with TERPENTINERSATZ 4214-98 ODOURLESS. For red woods (e.g. steamed beach, pear and cherry wood) we recommend diluting the first coat with approx. 30% TERPENTINERSATZ 4214-98 ODOURLESS.



Maintenance Instructions:

Maintenance: At the earliest after 3 weeks curing time with PARKETT ÖL POLISH 4584 (refer to data sheet N4584).

Subsequent impregnation: with GLANZÖL 1410, diluted 1:1 with 4214-98.















# **MATTÖL 1410 MATTÖL BUNT 1409**

Thin, matt preservative oil based on natural raw materials. Good mechanical resistance.

Parquet floors: For treating the surfaces of wooden floors, stairs and cork floors.

Carpenter application: For treating the surfaces of wooden doors, tables and chairs as well as stairs.

UNIPUR 279 / 1910-99 HARDENER can be added to a mixing ratio of 10:1 to improve resistance (obligatory for coloured lacquers).

Drying times given for transparent oils, in brackets for coloured oils.



Colourless, white, black. Other colours on request Gloss level: 15



Dust dry after: 2 (2-3) hours Recoatable after: 6-8 (16) hours



Ready for use. If necessary dilute with TERPENTINERSATZ 4214-98 ODOURLESS. Parquet floors: For red woods (e.g. steamed beach, pear and cherry wood) we recommend diluting the first coat with approx. 30% TERPENTINERSATZ 4214-98 ODOURLESS.

Carpenter application: On curly-grained woods or woods with low absorbency (e.g. pear) we recommend diluting the first coat with approx. 10-20% 4214-98.



H90100 - UNIPUR 279 / 1910-99 HARDENER



Maintenance Instructions:

Parquet floors: after a minimum curing time of 3 weeks with PARKETT ÖL POLISH 4584. Subsequent impregnation: with PFLEGESPRAYÖL 1413.

Carpenter application: Maintenance: after a minimum period of 3 weeks by wiping surfaces with a damp cloth (not wet). As required, e.g. weekly, add approx. 1% PARKETT ÖL POLISH 4584 to the wiping water (2 caps to 1l of water). Cleans and nourishes the oiled surface. Subsequent impregnation: with PFLEGESPRAYÖL 1413.

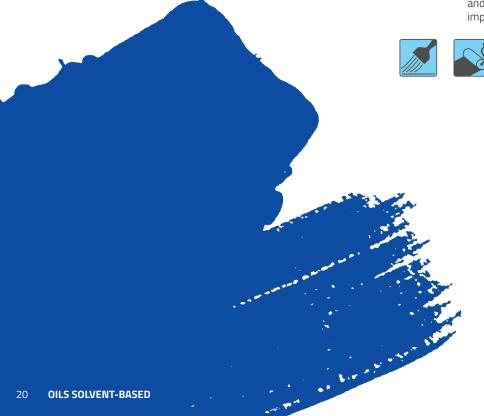




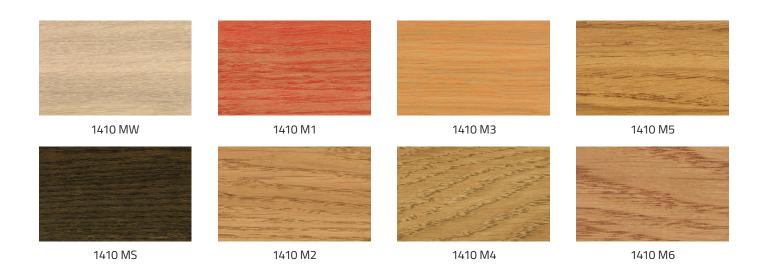








# ${\tt MATT\"{O}L~BUNT~1409-COLOURED~BASE~OILS}$



# MATTÖL BUNT 1409 — COLOUR TONES



# ${\rm MATT\ddot{O}L~BUNT~1409-COLOUR~TONES}$





### **MATTÖL NORDIC 1411**

Thin, slightly lightening, matt preservative oil for the treatment of wooden furniture, floors, stairs and cork flooring. Good mechanical resistance.

For preserving all wood species for interior furniture, as well as parquet floors and stairs that should be slightly lightened. Also suitable for cork flooring. Gives a natural apperance on soft wood.



Whitish, slight lightening effect Gloss level: 15



Dust dry after: 2 hours Recoatable after: 6-8 hours



Ready for use. If necessary dilute with TERPENTINERSATZ 4214-98 ODOURLESS.



Maintenance Instructions:

Parquet floors:

Maintenance: after a minimum curing time of 3 weeks with PARKETT ÖL POLISH 4584. Subsequent impregnation: with PFLEGESPRAYÖL 1413.

Carpenter application:

Maintenance: after a minimum period of 3 weeks by wiping surfaces with a damp cloth (not wet). As required, e.g. weekly, add approx. 1% PARKETT ÖL POLISH 4584 to the wiping water (2 caps to 1l of water). Cleans and nourishes the oiled surface. Subsequent impregnation: with PFLEGESPRAYÖL 1413.













# MATTÖL 1410 AND MATTÖL NORDIC 1411 IN COMPARISON



2x MATTÖL NORDIC 1411



2x MATTÖL 1410



# **STAINS**

# **WATER-BASED STAINS**



#### **EP BEIZE 0900-00**

EP BEIZE stains are aqueous stains that are ready for use and have a very positive stain effect on soft wood species. They can also be used on hard wood.

Furniture interiors as well as panelling for applications in which a positive stain effect is required.



Standard shades and BASE T transparent (can be mixed), as well as in compliance with customer specifications



Dust dry after: 60 minutes Recoatable after: 4-5 hours



With BASE T transparent if necessary (results in a lighter shade).















#### **HYDROLAN SPRITZBEIZE 8649-00**

Hydrolan spray stains are water-based, light-fast stains that are ready for use and that create an elegant stained effect directly on the wood.

Furniture and interior fittings for manual or industrial application.



According to customer specifications



Dust dry after: 30 minutes Recoatable after: 3-4 hours



With water if necessary (results in a lighter shade)















#### **HYDROLAN WISCHBEIZE 8650-00**

Hydrolan wiping stains are ready-to-use, water-based, light-fast pigment stains, creating a rustic stain effect (eg on oak and ash).

Furniture and interior fittings, as well as panels where a rustic stain appearance is desired.



Standard shades (mixable), as well as to customer specification



Dust dry after: 30 minutes Recoatable after: 3-4 hours



If necessary with water (creates a lighter shade)













# EP BEIZE 0900-00 STANDARD COLOR RANGE 1500-6000



# EP BEIZE 0900-00 STANDARD COLOR RANGE 7000 - 7090



# **SOLVENT-BASED STAINS**



#### **MONODUR SPRITZBEIZE 8645-00**

Monodur spray stains are solvent-based stains with a high light fastness for veneered or solid wood surfaces. Creates a clear stain effect. Very good dispersal when sprayed.

Furniture and interior fittings, panelling, chairs, frames etc. on which an attractive, regular stain effect is required.



According to customer specifications



Dust dry after: 15 minutes Recoatable after: 30 minutes



If necessary with MONODUR 1420-98 THINNER FOR SPRAY-STAINS (results in lighter shade)















## **MONODUR WISCHBEIZE 8620-00**

Monodur wiping stains are ready to use, solvent-based, highly lightfast pigment stains that create a rustic stain effect (e.g. on oak and ash).

Furniture and interior fittings, as well as panels where a rustic stain appearance is desired.



Standard shades, as well as according to customer specifications



Dust dry after: 30 minutes Recoatable after: 60 minutes



If necessary with MONODUR 3600-98 (results in a lighter shade)













# MONODUR WISCHBEIZE STANDARD COLOR RANGE



862000044F white



86200025 antique brown



86200015 brown



862000041F beige



862000104 nut brown



862000046F medium grey



86200020 light brown 1



86200026 red-brown



86200060 black



86200021 light brown 2



86200030 dark brown



8620000KV0933 deep black



# **TEKNOS GLOSS SYSTEM**

Gloss level 60°	Description
0 – 2	Dull matt 02
3 – 7	Dull matt 05
8 –12	Matt 10
13 – 17	Matt 15
18 – 22	Silky matt 20
23 – 27	Silky matt 25
28 – 34	Silky matt 30
35 – 44	Silky gloss 40
45 – 54	Silky gloss 50
55 – 64	Gloss 60
65 – 74	Gloss 70
75 – 84	Gloss 80
85 – 94	High gloss 90
≥ 95	High gloss 95
00	No gloss level
98	Thinner
99	Hardener

# WE MAKE THE WORLD LAST LONGER

Teknos is a global coatings company with operations in more than 20 countries in Europe, Asia, and the USA. The company employs approximately 1,800 people, and the net sales for 2019 was EUR 398 million. Teknos is one of the leading suppliers of industrial coatings with a strong position in retail and architectural coatings.

Teknos wants to make the world last longer by providing smart, technically advanced paint and coating solutions to protect and prolong. Teknos always works in close cooperation with its customers. Teknos was established in 1948 and is one of Finland's largest family-owned businesses. For further information, visit www.teknos.com.

