

# FIRE PROTECTION

Coating Solutions for Protecting Steel



## Teknos coating solutions for

# FIRE & CORROSION PROTECTION OF STEEL STRUCTURES

## Challenge

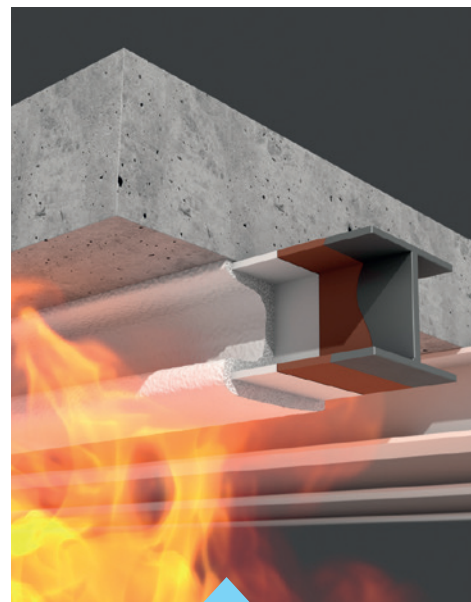
Steel structures are the skeleton of the building, keeping it up. When a fire breaks out, the temperature rises rapidly to a level where the steel structures lose their stability and in consequence, collapse. With public buildings it is essential to ensure people using the building have enough time to escape in case of fire. Once applied, intumescent paint is put to the test only when a hazard strikes, meaning there is no room for bad quality or second guessing.

## Teknos solution

With fire protection/intumescent paint systems, we can slow down the heating process of steel. The intumescent paint forms an insulating layer on steel surface by foaming due to heat. The insulating foam provides steel stability for 30-120 minutes, depending on the selected paint system.

Steel can take on average 350-750 °C depending on the load on it. The more there are heavy structures, from the type of the roof to the number of floors in the building, the bigger the load. Thus, the required fire protection system depends on the load on the structures: If the building has only one floor and there are many exits, like in shopping malls and stadiums, a 30min system is often adequate. If there are more floors and the load is higher, 60min or 90min fire protection paint systems are required.

Teknos' selected range of advanced, high-performance protective coatings together with HENSOTHERM® intumescent paints form an inclusive range of paint systems for fire and corrosion protection, for different environments, including both interior and exterior use, for open and closed profiles, and for corrosion-protected and galvanised sections.



**The foam insulant** forms (intumescent) under the action of fire. This foam slows the passage of heat defined for each of the fire resistance classes.

## WHEN FIRE-PROTECTING STEEL STRUCTURES:

- Observe the load on the structures / Critical steel temperature
- Type of steel profiles to be coated
- Fire classification, from 30 to 120 mins
- Outdoor use, solvent-borne & solvent-free options
- Indoor use, water-borne, solvent-borne & solvent-free options (usage 100% indoor, no outdoor transportation or storing)
- Pre-treatment is essential to reach the right corrosivity category
- High quality is essential as maintenance painting is usually not done
- We recommend paints approved by both Teknos and Hensel in accordance with ETA approval document

**TEKNOS' TECHNICAL SERVICE PROFESSIONALS HAVE VAST EXPERIENCE IN INDUSTRIAL PAINTING AND ARE HAPPY TO HELP YOU. FOR FURTHER INFORMATION CHECK [TEKNOS.COM](https://www.teknos.com)**



## SHORT CHECKLIST

- F/V (section factor value)
- Critical steel temperature
- Fire class (R)
- Exposure

## Paint Systems

Indoor Water-borne intumescent paint		Fire class	VOC g/l	Vol. solids %
Primer options	TEKNOCRYL AQUA -series (Water-borne acrylic primers), TEKNOLAC-series (Alkyd primers), TEKNOPLAST or TEKNOPOX -series (Epoxy primers)			
Intumescent paint	<b>HENSOTHERM® 410/421 KS</b> <ul style="list-style-type: none"> <li>▪ Contains no halogens, APEO, borates, plasticisers or silicones</li> <li>▪ Non-VOC, A+ VOC emission class, AgBB-tested, LEED v4</li> <li>▪ Outstanding surface finish possible with airless spraying</li> </ul>		30-120 mins	about 0 70
Top coat options	TEKNOCRYL AQUA COMBI 2780, TEKNOCRYL AQUA 350, BIORA -series (Water-borne), TEKNOCRYL 100, TEKNOLAC COMBI 151 (Solvent-borne)			
Outdoor & Indoors in tough conditions Solvent-borne intumescent paint		Fire class	VOC g/l	Vol. solids %
Primer options	TEKNOLAC-series (Alkyd primers), TEKNOPLAST or TEKNOPOX -series (Epoxy primers)			
Intumescent paint	<b>HENSOTHERM® 310/320 KS</b> <ul style="list-style-type: none"> <li>▪ 1 component system</li> <li>▪ For exterior use &amp; interior use in tough conditions such as moisture environments</li> <li>▪ Maintenance-free</li> <li>▪ Outstanding surface finish possible with airless spraying</li> </ul>		30-120 mins	350 73
Top coat options	TEKNOCRYL 100, TEKNODUR 0050, TEKNOLAC COMBI 151, Emapur PS 60 5 (Solvent-borne)			
Outdoor/Indoor Solvent-free intumescent paint		Fire class	VOC g/l	Vol. solids %
Primer options	TEKNOPLAST PRIMER 5 (when primer is needed)			
Intumescent paint	<b>HENSOTHERM® 910 KS</b> <ul style="list-style-type: none"> <li>▪ 2 component system</li> <li>▪ Economical due to high coverage rate &amp; fast drying time, short lead times</li> <li>▪ Corrosion protection requirements up to C3 without primer &amp; up to C5 with TEKNOPLAST PRIMER 5</li> <li>▪ High mechanical strength during transportation, assembly and use</li> <li>▪ 100% solvent-free 2C epoxy fire protection coating for indoor and outdoor applications</li> <li>▪ AgBB-tested, VOC-emission class A+, free of halogens, free of alkylphenol and benzyl alcohol, plasticiser-free</li> </ul>		30-60 mins	0 100
Top coat options	TEKNOCRYL 100, TEKNODUR 0050, TEKNOLAC COMBI 151, Emapur PS 60 5 (Solvent-borne), BIORA -series (Water-borne)			

NOTE: HENSOTHERM® 910 KS does not require a top coat unless a specific colour is desired for aesthetic reasons.

### HENSOTHERM® intumescent paints for steel

are approved by the construction authorities in accordance with the EN European standard, the DIN standard of the German Institute for Standardisation, and have further international certificates in accordance with the Vereinigung Kantonalen Feuerversicherungen VKF for use in Switzerland, British standard BS 476 for use in Europe and the Middle East, Underwriters Laboratories UL 263 for use in the USA and Canada, and Gossudarstvenny Standard GOST for use in the areas belonging to the Russian Federation. For a complete list of certificates, check [teknos.com](http://teknos.com).

# WE MAKE THE WORLD LAST LONGER

Teknos is a global coatings company with operations in more than 20 countries in Europe, Asia, and the USA. It employs approximately 1,700 people and makes annual net sales of approximately EUR 408 million. Teknos is one of the leading suppliers of industrial coatings with a strong position in retail and architectural coatings.

Teknos wants to make the world last longer by providing smart, technically advanced paint and coating solutions to protect and prolong. Teknos always works in close cooperation with its customers. It was established in 1948, and is one of Finland's largest family-owned businesses. For further information, visit [www.teknos.com](http://www.teknos.com)

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TEKNOS GROUP OY  
TAKKATIE 3  
P.O. BOX 107  
FI-00371 HELSINKI  
TEL. +358 9 506 091

