

	LAYER 1 PRIMER	LAYER 2 TOP COAT
Product	TEKNOSEAL 4002	AQUATOP
Recommended application method	Spray	Spray
Application temperature	Minimum 15°C	
Wet film thickness (μ)	125-150	150-175
Overcoat time 23°C, 50% RH	2-4 hours	4 hours
Action when dry	Lightly de-nib and dust off	
Equipment cleaner	Water	

\*Contact Teknos for the product variant best suited to your project

Disclaimer: The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. This product is intended for professional use only. This implies that the user possesses sufficient knowledge for using the product correctly with regard to technical and working safety aspects. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage [www.teknos.com](http://www.teknos.com). All trademarks displayed on this document are the exclusive property of Teknos Group or its affiliated companies.

### MAINTENANCE

FUTURA AQUA  
series

Brush

Minimum 10°C

See maintenance  
guidelines in the  
Technical library

4 hours per coat

Water

**A fully factory applied opaque system for exterior Tricoya.**

**Designed for application by automatic or manual high pressure spray.**

### Application Information

Apply at temperatures between 15°C and 35°C, and humidity levels below 80% RH. Low temperature and high humidity may inhibit curing.

The surface temperature must be at least 3°C above the dew point to prevent moisture condensation during the curing process.

Surface to be coated must be clean, dry and free from dust and grease / contaminants.

AQUATOP® opaque is available in standard and bespoke colours.

### Further information

For full technical / application guidelines, visit our Technical Library via the QR code.

Specification sheets should be read in conjunction with the appropriate Factory Method Statement, which can be found in the Technical Library

### Important Notes

- Light de-nibbing after the primer coat is necessary to ensure optimum film uniformity.
- Preservative is required where surface mould protection is needed.
- Cut edges and machined profiles can normally be finished successfully in a two-coat process but this is dependent in the quality of the machining. Fine cutters and sanding to achieve as closed a surface as possible will give the best results.
- It is not possible to base stain Tricoya, therefore we do not recommend translucent finishes on this substrate.



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