

	LAYER 1 PRESERVATIVE	LAYER 2 BASE STAIN	LAYER 3 TOP COAT	LAYER 4 TOP COAT	MAINTENANCE
Product	TEKNO AQUA 1410	AQUAPRIMER 2900	AQUATOP	AQUATOP	HELO AQUA series
Recommended application method	Dip / Flowcoat / Brush	Dip / Flowcoat / Brush / Spray	Spray	Spray	Brush
Application temperature	Minimum 15°C				Minimum 10°C
Wet film thickness (µ)	N/A	N/A	150-175	150-175	See maintenance guidelines in the Technical library
Overcoat time 23°C, 50% RH	2-3 hours	4 hours	4 hours	4 hours	3 hours per coat
Action when dry			Lightly de-nib and dust off		
Equipment cleaner	Water				Water

*Contact Teknos for the product variant best suited to your project

Disclaimer: The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. This product is intended for professional use only. This implies that the user possesses sufficient knowledge for using the product correctly with regard to technical and working safety aspects. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com. All trademarks displayed on this document are the exclusive property of Teknos Group or its affiliated companies.



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A fully factory applied translucent coating system for timber.

Designed for application by automatic or manual high pressure spray.

Application Information

Apply at temperatures between 15°C and 35°C, and humidity levels below 80% RH. Low temperature and high humidity may inhibit curing.

The surface temperature must be at least 3°C above the dew point to prevent moisture condensation during the curing process.

Surfaces to be coated must be clean, dry and free from dust and grease / contaminants.

AQUATOP® translucent and AQUAPRIMER 2900 translucent are available in a range of standard and bespoke colours.

Further information

Further product information can be found in the Technical Datasheets at teknos.com

Specification sheets should be read in conjunction with the appropriate Factory Method Statement, which can be found in the Technical Library.

Important Notes

- Light de-nibbing after layer 3 is necessary to ensure optimum film uniformity.
- Teknos do not recommend the use of colourless systems on any timber for external exposure under any circumstances
- Preservative is required for timber not meeting Class 3 BS EN 335-2 or where surface mould protection is needed
- For full technical / application guidelines, visit our Technical Library via the QR code