

Test Report

EN 927-5

Report No.: 214938-313



**DANISH
TECHNOLOGICAL
INSTITUTE**

Gregersensvej
DK-2630 Taastrup
Tel. +45 72 20 20 00
Fax +45 72 20 20 19

info@teknologisk.dk
www.teknologisk.dk

Page 1 of 1
bkv/jos/hbs
Order no.: 214938
No. of appendices: 1

Assignor: Teknos A/S
Industrivej 19
DK-6580 Vamdrup
Denmark

Material: The test specimens were treated according to assignor's directions:
TEKNOL AQUA 1415-01. Dipping 150 (135-165) g/m²
AQUAPRIMER 2900-22 - TST 615329015 Nut. Dipping 50 (45-55) g/m²
ANTISTAIN AQUA 2901-63. Dipping 100 (90-110) g/m²
AQUATOP VIRTIA BASE T - TST 660319015 Nut (AQUATOP 2600-24 - BASE T). Spraying
350 (315-385) g/m²

Sampling: The test material was sampled by the client and received at the Danish Technological Institute on 14-12-2023.

Method: EN 927: Paints and varnishes - Coating materials and coating systems for exterior wood Part 5:2006. Assessment of the liquid water permeability.

Period: The testing was carried out from 31-01-2024 to 28-06-2024
Water permeability test took place from 25-06-2024 to 28-06-2024

Test Panels:	Average (min-max)	
Wood density (12% MC)	439 (418-470)	kg/m ³
TEKNOL AQUA 1415-01	145 (139-150)	g/m ²
AQUAPRIMER 2900-22 - TST 615329015 Nut	50 (47-53)	g/m ²
ANTISTAIN AQUA 2901-63	104 (96-108)	g/m ²
AQUATOP VIRTIA BASE T - TST 660319015 Nut (AQUATOP 2600-24 - BASE T)	358 (357-361)	g/m ²
Dry film thickness	147 (110-175)	µm
Water absorption after 72 hours	92 (86-98)	g/m ²
- standard deviation	5	g/m ²
- coefficient of variation	5	%
Reference panels (test of sealer):		
Wood density (12% MC)	468 (455-480)	kg/m ³
Water absorption after 72 hours	11 (9-12)	g/m ²

Assessment: According to EN 927-2:2022. Part 2: Performance specification. The tested system performs as 'Stable' regarding water absorption (≤ 175 g/m²).

Validity: Water absorption after 72 hours on reference specimens was ≤ 30 g/m². The test is valid.

Terms: This test was conducted accredited in accordance with international requirements ISO/IEC 17025:2017 and in accordance with the General Terms and Conditions of Danish Technological Institute. The test results solely apply to the tested item. This test report may be quoted in extract only if Danish Technological Institute has granted its written consent.
This document is only valid with a digital signature from Danish Technological Institute. The date of issue appears from the digital signature Approved and signed by:



Berit Lindegaard
Mobil: +45 7220 2314
E-mail: bkv@dti.dk

Test responsible

Jonas Stenbæk
Mobil: +45 7220 1139
E-mail: jos@dti.dk

Co-responsible

DIGITALT SIGNERET DOKUMENT

11. juli 2024

TEKNOLOGISK INSTITUT



Detailed results

Order no.: 214938
Appendix: 1
Page: 1 of 1
Initials: bkv/jos/hbs

Substrate: Norway spruce (*Picea abies* (L.) Karst.).

Material specification: TEKNOL AQUA 1415-01 . SKU: 2579931 Lot: 400345-301.
AQUAPRIMER 2900-22 - TST 615329015 Nut. SKU: 2098517 Lot: 394189-301.
ANTISTAIN AQUA 2901-63. SKU: 10000324 Lot: 399398-301.
AQUATOP VIRTIA BASE T - TST 660319015 Nut (AQUATOP 2600-24 - BASE T). SKU: 2324418 Lot: 401578-201.

Treatment:

Coat	Trade name	Type	Application method and date	Recommended amount [g/m ²]
1	TEKNOL AQUA 1415-01	Impregnation	Dipping 14-02-2024	135-165
2	AQUAPRIMER 2900-22 - TST 615329015 Nut	Primer	Dipping 24-04-2024	45-55
3	ANTISTAIN AQUA 2901-63	Intermediate	Dipping 25-04-2024	90-110
4	AQUATOP VIRTIA BASE T - TST 660319015 Nut (AQUATOP 2600-24 - BASE T)	Topcoat	Spraying 06-05-2024	315-385

Results:

Test panels							
Panel no.	6501		6502		6503		Average
Density [kg/m³]	429		418		470		439
Application data							
Coat 1 [g/m²]	150		139		145		145
Coat 2 [g/m²]	51		47		53		50
Coat 3 [g/m²]	108		108		96		104
Coat 4 [g/m²]	361		357		357		358
Dry film thickness							
Thickness [µm]	145 / 175 / 165 / 160 / 155		110 / 150 / 145 / 160 / 140		135 / 140 / 150 / 140 / 140		147
Std.dev. [µm]	11		19		6		15
Water absorption							
Panel part	A	B	A	B	A	B	Average
Absorption [g/m²]	86	87	94	94	98	94	92
Std.dev. [g/m²]	5						
COV [%]	5						
Reference panels (test of sealer)							
Panel no.	R101		R102		R103		Average
Density [kg/m³]	469		455		480		468
Water absorption							
	A	B	A	B	A	B	Average
Absorption [g/m²]	10	9	11	10	12	11	11
Std.dev. [g/m²]	1						
COV [%]	9						