## **Test Report**

EN 927-5

Report No.:287207-5



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Assignor:	Teknos A/S Industrivej 19 DK-6580 Vamdru Denmark	qı	Page 1 of 1 Bnou/sbrh Order no.: 287207 No. of appendices: 1				
Material:	The test specimens were treated according to assignor's directions: Teknol Aqua 1414-01. Dipping 95 (86-105) g/m <sup>2</sup> ANTISTAIN AQUA 5300 Colourless. Spraying 162-198 g/m <sup>2</sup> ~ 150 (135-165) µm/m <sup>2</sup> wet film AQUATOP 2600-6x Colourless. Spraying 300 (270-330) g/m <sup>2</sup>						
Sampling:	The test material was sampled by the client and received at the Danish Technological Institute on 12-12-2024.						
Method:		nd varnishes - Coatin essment of the liquid		ing systems for	exterior wood		
Period:	The testing was carried out from 10-01-2025 to 24-02-2025. Water permeability test took place from 21-02-2025 to 24-02-2025.						
Result:	Test Panels:		Average (min-	max) Unit			
	Wood density (12	% MC)	426 (417-432				
	Teknol Aqua 1414		90 (87-95)	g/m²			
	ANTISTAIN AQUA		179 (166-19)	7) g/m²			
	AQUATOP 2600-6		304 (302-30	5) g/m²			
	Dry film thickness		106 (95-120	)) µm			
	Water absorption	after 72 hours	78 (74-82)	g/m²			
	- standard deviati	on	3	g/m²			
	- coefficient of va	riation	4	%			
	Reference pane	s (test of sealer):					
	Wood density (12	% MC)	453 (433-46	5) kg/m³			
	Water absorption	after 72 hours	19 (16-24)	g/m²			
Assessment: Validity:	performs as 'Sta	927-2:2022. Part 2: F ble' regarding water a	bsorption (≤175 g/m	1 <sup>2</sup> ).			
valuty.	Water absorption after 72 hours on reference specimens was $\leq$ 30 g/m <sup>2</sup> . The test is valid.						
Terms:	accordance with the of to the tested item. Th written consent. This document is only	ed accredited in accordance General Terms and Conditior his test report may be quote valid with a digital signatur ture Approved and signed b	ns of Danish Technological d in extract only if Danish re from Danish Technologic	Institute. The test r Technological Instit	results solely apply ute has granted its		
Date/place Signature:		Benyamin Noufel Mobil: +45 7220 1706 E-mail: <u>bnou@dti.dk</u> Test responsible	Sofie Brandt Hansen Mobil: +45 7220 1761 E-mail: <u>sbrh@dti.dk</u> Co-responsible	mannan			
DIGITALT SIGN	ERET DOKUMEN <sup>.</sup>	Г		III III	*		
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## **Detailed results**

Order no.: 287207 Appendix: 1 Page: 1 of 1 Initials: Bnou/Sbrh

## **Substrate:** Norway spruce (*Picea abies* (L.) Karst.).

 Material
 Teknol Aqua 1414-01. ID: 2712550.

 specification:
 ANTISTAIN AQUA 5300 Colourless. ID: 2687940. Lot: 427302-201.

 AQUATOP 2600-6x Colourless. ID: 10002111 Lot: 423879-201.

Treatment:

Coat	Trade name	Туре	Application method and date	Recommended amount [g/m <sup>2</sup> ]
1	Teknol Aqua 1414-01	Primer	Dipping 10-01-2025	86-105
2	ANTISTAIN AQUA 5300 Colourless	Primer	Spraying 17-01-2025	162-198
3	AQUATOP 2600-6x Colourless	Topcoat	Spraying 20-01-2025	270-330

## **Results:**

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Test panels									
Panel no.	501		502		503		Average		
Density [kg/m³]	4:	417		432		28	426		
Application data									
Coat 1 [g/m <sup>2</sup> ]	8	87		87		5	90		
Coat 2 [g/m <sup>2</sup> ]	17	175		166		97	179		
Coat 3 [g/m <sup>2</sup> ]	30	305		304		)2	304		
Dry film thickness									
Thickness [µm]	95 / 100 / 100 / 105 / 110		95 / 100 / 105 / 105 / 110		100 / 105 / 120 / 120 / 120		106		
Std.dev. [µm]	6	6		6		0	8		
Water absorption									
Panel part	Α	В	Α	В	A	В	Average		
Absorption [g/m <sup>2</sup> ]	74	77	79	77	82	78	78		
Std.dev. [g/m <sup>2</sup> ] 3									
COV [%]	4								
Reference panels (test of sealer)									
Panel no.	R1	R101		R102		03	Average		
Density [kg/m³]	isity [kg/m <sup>3</sup> ] 433		461		465		453		
Water absorption									
	Α	В	A	В	Α	В	Average		
Absorption [g/m <sup>2</sup> ]	17	16	17	23	18	24	19		
Std.dev. [g/m <sup>2</sup> ] 3									
COV [%] 16									